# <u>Malaviya National Institute of Technology Jaipur</u> Proposed Curriculum of M. Tech. in Chemical Engineering Proposed M.Tech. Program Name: Chemical Engineering and Sustainability M. Tech I Semester (Chemical Engineering and Sustainability)

| S.<br>No. | Course<br>Code | Course Title                                   | Category | Туре   | Credit | L | Т | Р |
|-----------|----------------|--|----------|--------|--------|---|---|---|
| 1.        | CHT-XX         | Transport Analysis                             | PC       | Theory | 4      | 3 | 0 | 2 |
| 2.        | CHT-XX         | Advanced Reaction Engineering                  | PC       | Theory | 4      | 3 | 0 | 2 |
| 3.        | CHT-XX         | Life Cycle Assessment of<br>Chemical Processes | PC       | Theory | 4      | 3 | 0 | 2 |
| 4.        | CHT-XX         | Sustainable Separation Processes               | PC       | Theory | 4      | 3 | 0 | 2 |
| 5.        | CHT-XX         | Advanced Material<br>Characterization          | PC       | Theory | 2      | 1 | 0 | 2 |
|           | Total Credits  |  |          |        |        |   |   |   |

# M. Tech. II Semester (Chemical Engineering and Sustainability) (Any four subjects to be registered)

| <b>S.</b> | Course | Course Title   | Catagony | Tuno       | Credit | L | Т | Р |
|-----------|--------|--|----------|------------|--------|---|---|---|
| No.       | Code   | Course Thie  | Category | Туре       | Crean  |   |   | r |
| 1.        | CHT-XX | Sustainable Solid Waste<br>Management                  | PE       | Theory     | 4      | 3 | 0 | 2 |
| 2.        | CHT-XX | Carbon Management and Upcycling                        | PE       | Theory     | 4      | 3 | 0 | 2 |
| 3.        | CHT-XX | Hydrogen and Fuel Cell<br>Technologies                 | PE       | Theory     | 4      | 3 | 0 | 2 |
| 4.        | CHT-XX | Sustainable Process Design:<br>Modeling and Simulation | PE       | Theory     | 4      | 3 | 0 | 2 |
| 5.        | CHT-XX | Computational Methods for<br>Sustainable Processes     | PE       | Theory     | 4      | 3 | 0 | 2 |
| 6.        | CHT-XX | Process Integration and<br>Intensification             | PE       | Theory     | 4      | 3 | 0 | 2 |
| 7.        | CHT-XX | Process Safety and hazard<br>Management                | PE       | Theory     | 4      | 3 | 0 | 2 |
| 8.        | CHT-XX | Biochemical Engineering                                | PE       | Theory     | 4      | 3 | 0 | 2 |
| 9.        | CHT-XX | Statistical Methods                                    | PE       | Theory     | 4      | 3 | 0 | 2 |
| 10.       | CHT-XX | AI & ML in Process<br>Engineering                      | PE       | Theory     | 4      | 3 | 0 | 2 |
| 11.       | CHT-XX | Advanced Thermodynamics                                | PE       | Theory     | 4      | 3 | 0 | 2 |
| 12.       | CHT-XX | Clean Technologies for<br>Pollution Control            | PE       | Theory     | 4      | 3 | 0 | 2 |
|           |        |  | Tot      | al Credits | 16     |   |   |   |

### M. Tech. III Semester (Chemical Engineering and Sustainability)

| S.No. | Course<br>Code | Course Title   | Category | Туре | Credit | L | Т | Р |
|-------|----------------|----------------|----------|------|--------|---|---|---|
| 1.    | CHD-           | Dissertation-I | PC       | -    | 12     | - | - | - |

# M. Tech. IV Semester (Chemical Engineering and Sustainability)

| S.No. | Course<br>Code | Course Title    | Category | Туре   | Credit | L | Т | Р |
|-------|----------------|-----------------|----------|--------|--------|---|---|---|
| 1.    | CHD-           | Dissertation-II | PC       | Theory | 12     | - | - | - |

L=Lecture hours/week P=Practical hours/week T=Tutorial hours/week

PC= Program Core PE= Program Elective

Two hours practical in each course may comprise extended industry oriented discussion, hands on practice, field visit, projects to customize and enrich the industry skills, learning experience which inculcate additional opportunities to the students to get experience in emerging trends and technologies.

| Course<br>Code | Course Title       | Credits | Lecture | Tutorial | Practical | Studio |
|----------------|--------------------|---------|---------|----------|-----------|--------|
| CHT-XX         | Transport Analysis | 4       | 3       | 0        | 2         | 0      |

#### **PREREQUISITE: NIL**

#### **COURSE OBJECTIVE**

To impart knowledge about momentum, heat and mass transport, model development along with appropriate boundary conditions.

#### **COURSE OUTCOMES**

| CO1 | Transform practical problems into mathematical equations for momentum, heat and   |  |  |
|-----|---|--|--|
|     | mass transport.   |  |  |
| CO2 | Recognize and apply analogies between momentum, heat, and mass transfer on both microscopic and macroscopic levels.   |  |  |
| CO3 | Formulate mathematical models to represent complex transport phenomena in different geometries and solve differential equations for various transport phenomena problems. |  |  |

#### **COURSE ASSESSMENT**

The Course Assessment (culminating to the final grade), will be made up of the following four components:

| S. No. | Component   | Weightage |
|--------|---|-----------|
| a)     | Weekly Submissions/assignments, Quiz(s), and Attendance | 20%       |
| b)     | Mid-term examination                                    | 20%       |
| c)     | Practical Examination                                   | 20%       |
| d)     | End Semester Examination                                | 40%       |

### **COURSE CONTENTS**

**Unit I- Introduction:** Conservation laws and analogy between transport of momentum, thermal energy and mass of species, Basic concepts and review of classical flow problems, Mathematical foundations, boundary conditions. Vector and tensor.

#### (No. of lectures- 6)

**Unit II- Momentum transport:** Basic equations of momentum transport in isothermal flow system, shell momentum balance, Equations of change for isothermal systems–Navier-Stokes equation, Velocity distributions with more than one independent variable: unsteady viscous flow.

#### (No. of lectures- 12)

**Unit III- Energy transport:** Review of fundamentals and classical conduction problems, shell energy balance, Temperature distribution with more than one independent variable: unsteady heat conduction in solids. The equations of change for non-isothermal systems. Macroscopic balances for non-isothermal systems: power requirement for pumping of a compressible fluid through a long pipe. Heating of a liquid in an agitated tank.

#### (No. of lectures- 10)

**Unit IV Mass transport:** Review of classical mass transfer problems and basic equations for diffusion mass transport in binary systems. Concentration distribution in solids and in laminar flow: diffusion with homogeneous chemical reaction, gas absorption with chemical, reaction in an agitated tank.

# (No. of lectures- 7)

Unit V- Coupled transport processes: forced convection heat and mass transport in confined/unconfined flows. Heat, mass and momentum transfer in multi-component systems, Turbulence modeling.

# (No. of lectures- 5)

# TEXT BOOKS/ REFERENCE BOOKS (Title, Authors, Publisher, & Year):-

- 1. Bird, R. B., Stewart, W. E. and Lightfoot, E. N., Transport Phenomena, 2<sup>nd</sup> Ed., Wiley, 2006.
- 2. Batchelor, G. K., An Introduction to Fluid Dynamics, 2<sup>nd</sup> Ed., Cambridge University Press, Cambridge, 2002.
- 3. Slattery, J. C., Momentum, Energy and Mass Transfer in Continua, Robert E. Krieger Publishing Company, New York, 1981.
- 4. Geankoplis, C. J., Transport Processes and Separation Process Principles, 4th Ed., PHI, New Delhi, 2011.
- 5. V. Kumaran, Fundamentals of Transport Processes with Applications, Cambridge IISc Series, 2022.

| Lecture | Topics to be covered   |
|---------|--|
| No.     |  |
| 1.      | Introduction of transport phenomena (momentum, heat, mass), Continuum            |
| 1.      | hypothesis and conservation laws.  |
| 2.      | Analogy between transport of momentum, heat and mass of species, Flux and        |
| 2.      | driving force in transport processes,  |
| 3.      | Common examples of the importance of modeling of transport of heat, mass         |
| 5.      | and momentum – fluidized bed reactor.  |
| 4.      | Representation of vectors and tensors using index notations                      |
| 5.      | Tensor calculus, gradient, Laplacian and divergence of vectors and tensors       |
| 6.      | Constitutive relations   |
| 7.      | Introduction to momentum transfer  |
| 8.      | Laminar and turbulent flows; Boundary layer                                      |
| 9.      | Pipe flow – entrance region, boundary layer formation, potential core. Flow of   |
| 9.      | two immiscible fluids, velocity and stress continuity,                           |
| 10.     | Linear momentum balance (Navier-Stokes equation NSE), Two extreme cases          |
| 10.     | of NSE - Potential flow (inviscid) and creeping flow (viscous flow).             |
| 11.     | Momentum fluxes - viscous flux and convective flux; Representation of            |
| 11.     | viscous and convective momentum fluxes in terms of the Components.               |
|         | Introduction to shell momentum balance; Flow through circular pipe- Solution     |
| 12.     | of velocity profile using the shell momentum balance; Discussion on boundary     |
| 12.     | conditions to obtain the constants of integration; Sketches of velocity profile; |
|         | Mathematical expression for volumetric flow rate and average velocity.           |
| 13.     | Flow of film falling over an inclined plane                                      |
| 14.     | Pressure and plate driven flow between two flat plates                           |
| 15.     | Flow of two immiscible liquids between parallel plates- Sketches of velocity     |

|     | profile for different viscosity stratifications                                  |
|-----|--|
| 16. | Basics of coordinate systems – Cartesian, cylindrical and spherical coordinates. |
| 17. | Flow due to rod moving in a circular cylinder                                    |
|     | Flow through vertical pipe - combining pressure and gravity as modified          |
| 18. | pressure, Taylor-Couette flow - flow between two concentric cylinders with       |
|     | one cylinder rotating and other stationary,                                      |
|     | Heat transfer – Modes of heat transfer; Heat conduction through solids;          |
| 19. | Conductive heat flux; Fourier law of heat conduction; shell energy balance to    |
|     | obtain steady-state temperature profile.   |
| 20. | Heat conduction through a slab- shell energy balance with uniform heat source,   |
| 20. | temperature profile in slab, Estimation of rate of heat transfer.                |
| 21. | Conduction through composite slabs, temperature-dependent thermal                |
| 21. | conductivity;  |
| 22. | Heat transfer through single slab open to air - Dirichlet and Neumann boundary   |
| 22. | conditions, Newton's law of cooling and heat transfer coefficient,               |
| 23. | Heat transfer from an insulated pipe to surrounding,                             |
| 24. | Heat transfer from a cylindrical fin,  |
| 25. | fin efficiency, Biot number and Nusselt number;                                  |
| 26. | Introduction of the equation for thermal energy balance – meaning of all terms   |
| 20. | including conduction, convection and viscous dissipation                         |
| 27. | Heat transfer in flow through pipe   |
| 28. | The equations of change for non-isothermal systems.                              |
| 29. | Macroscopic balances for non-isothermal systems: power requirement for           |
| 29. | pumping of a compressible fluid through a long pipe.                             |
| 30. | Introduction to mass transfer, Fick's law and multicomponent diffusion           |
| 31. | Concept of mass transfer coefficient, Mass transfer in laminar flow, Sherwood    |
| 51. | number, Schmidt number   |
| 32. | Mass transfer in chemical reactions and porous media,                            |
| 33. | Heterogeneous catalytic reaction – external mass transfer through film, internal |
|     | pore diffusion with chemical reaction  |
| 34. | External mass transfer within a flat film with instantaneous reaction at the     |
|     | catalyst surface   |
| 35. | External mass transfer within a flat film with a slow reaction at the            |
|     | catalyst surface   |
| 36. | Simultaneous heat, mass, and momentum transfer in confined/unconfined flows      |
| 37. | Heat, mass and momentum transfer in multi-component systems                      |
| 38. | Non-Newtonian fluid flow   |
| 39. | Transport in biological systems or microfluidics                                 |
| 40. | Turbulence modeling.   |

| Course<br>Code | Course Title                     | Credits | Lecture | Tutorial | Practical | Studio |
|----------------|----------------------------------|---------|---------|----------|-----------|--------|
| CHT-XX         | Advanced Reaction<br>Engineering | 4       | 3       | 0        | 2         | 0      |

# PREREQUISITE: NIL

#### **COURSE OBJECTIVE**

To provide comprehensive knowledge of catalysis, reactor design and their application in the petroleum industry.

### **COURSE OUTCOMES**

| CO1 | Use the principles of reaction engineering for design and analysis of reactors |
|-----|--|
| CO2 | Analyze and interpret data from catalytic experiments                          |
| CO3 | Apply knowledge of catalysis to solve real-world engineering problems.         |

#### **COURSE ASSESSMENT**

The Course Assessment (culminating to the final grade), will be made up of the following four components;

| S. No. | Component   | Weightage |
|--------|---|-----------|
| a)     | Weekly Submissions/assignments, Quiz(s), and Attendance | 20%       |
| b)     | Mid-term examination                                    | 20%       |
| c)     | Practical Examination                                   | 20%       |
| d)     | End Semester Examination                                | 40%       |

#### **COURSE CONTENTS**

**Unit I- Introduction:** Introduction of various reactors (BR, CSTR, PFR, MBR), Nonisothermal steady state reactor design, Energy balance, Pressure drop in reactor design (PBR), Multiple steady states.

#### (No. of lectures- 6)

Unit II- Fundamentals of Catalysis: Homogeneous and Heterogeneous Catalysis, Preparation methods, Steps in catalytic reaction, Analysis of external transport processes in heterogeneous reactions in fixed bed, fluidized bed and slurry reactors. Intrapellet mass transfer, heat transfer, mass transfer with chemical reaction and simultaneous mass and heat transfer with chemical reaction

#### (No. of lectures- 8)

**Unit III- Catalyst Deactivation:** Modes of deactivation – poisoning, fouling and sintering. Determination of deactivation routes, combined effect of deactivation and diffusion on reaction rates, effect of deactivation on selectivity.

#### (No. of lectures-6)

**Unit IV Reactor Design:** Design calculation for ideal catalytic reactor operating at isothermal, adiabatic and non-adiabatic conditions. Deviations from ideal reactor performance. Design of industrial fixed-bed, fluidized bed and slurry reactors. Thermal stability of packed bed and fluidized bed reactors.

#### (No. of lectures- 8)

**Unit V- Polymeric Reactions:** Introduction to polymeric reactions and their kinetics, rate of polymerization, types of polymerization, reactors for polymerization reactions

(No. of lectures- 8)

Unit VI- Case Studies: Industrial reactors and case studies

(No. of lectures- 4)

# TEXT BOOKS/ REFERENCE BOOKS (Title, Authors, Publisher, & Year):-

- 1. Levenspil, O., Chemical Reaction Engineering-An Indian Adaptation, John Wiley & Sons, 2020
- 2. Scott Fogler, H., Essentials of Chemical Reaction Engineering, Pearson, 2020
- 3. Hill, C. G.; Root, T. W. An Introduction to Chemical Engineering Kinetics & Reactor Design, John Wiley & Sons, 2014
- 4. Asua, J. M. Polymer Reaction Engineering, Blackwell Publishing Ltd., 2007
- 5. Smith, J. M., Chemical Engineering Kinetics, Mcgraw Hill, 1981

| Lecture | Topics to be covered  |
|---------|---|
| No.     |   |
| 1.      | Introduction of various reactors (BR, CSTR)                                       |
| 2.      | Introduction of various reactors (PFR, MBR)                                       |
| 3.      | Non-isothermal steady state reactor design  |
| 4.      | Energy balance calculations   |
| 5.      | Pressure drop in reactor design (PBR),  |
| 6.      | Multiple steady states.   |
| 7.      | Homogeneous and heterogeneous catalysis   |
| 8.      | Catalyst preparation methods  |
| 9.      | Steps in catalytic reaction   |
| 10.     | External transport processes in heterogeneous reactions in fixed bed reactors     |
| 11.     | External transport processes in heterogeneous reactions in fluidized bed and      |
|         | slurry reactors   |
| 12.     | Intrapellet mass transfer and heat transfer                                       |
| 13.     | Mass transfer with chemical reaction  |
| 14.     | Simultaneous mass and heat transfer with chemical reaction.                       |
| 15.     | Modes of deactivation – poisoning, fouling and sintering-I                        |
| 16.     | Modes of deactivation – poisoning, fouling and sintering-II                       |
| 17.     | Determination of deactivation routes  |
| 18.     | The combined effect of deactivation and diffusion on reaction rates-I             |
| 19.     | The combined effect of deactivation and diffusion on reaction rates-II            |
| 20.     | Effect of deactivation on selectivity   |
| 21.     | Design calculation for ideal catalytic reactor operating at isothermal conditions |
| 22.     | Design calculation for ideal catalytic reactor operating at adiabatic conditions  |
| 23.     | Design calculation for ideal catalytic reactor operating at non-adiabatic         |

|     | conditions  |
|-----|---|
| 24. | Deviations from ideal reactor performance                   |
| 25. | Design of industrial fixed-bed reactors                     |
| 26. | Design of industrial fluidized bed reactors.                |
| 27. | Design of industrial slurry reactors.                       |
| 28. | Thermal stability of packed bed and fluidized bed reactors. |
| 29. | Introduction to polymeric reactions and their kinetics-I    |
| 30. | Introduction to polymeric reactions and their kinetics-II   |
| 31. | Rate of polymerization reactions                            |
| 32. | Types of polymerization reactions-I                         |
| 33. | Types of polymerization reactions-II                        |
| 34. | Reactors for polymerization reactions                       |
| 35. | Reactors for polymerization reactions-I                     |
| 36. | Reactors for polymerization reactions-II                    |
| 37. | Industrial reactors   |
| 38. | Case studies-I  |
| 39. | Case studies-II   |
| 40. | Case studies-III  |

| Course<br>Code | Course Title                                   | Credits | Lecture | Tutorial | Practical | Studio |
|----------------|--|---------|---------|----------|-----------|--------|
| CHT-XX         | Life Cycle Assessment<br>of Chemical Processes | 4       | 3       | 0        | 2         | 0      |

# **PREREQUISITE:** NIL

#### **COURSE OBJECTIVE**

To promoting sustainable practices thorough understanding of Life Cycle Assessment.

### **COURSE OUTCOMES:**

| CO1 | Evaluate the environmental footprint of various systems, technologies, and products.     |
|-----|--|
| CO2 | Perform comprehensive LCA assessments using contemporary software tools.                 |
| CO3 | Apply knowledge in circularity to promote sustainable practices in engineering projects. |

# COURSE ASSESSMENT

The Course Assessment (culminating to the final grade), will be made up of the following four components;

| S. No. | Component   | Weightage |
|--------|---|-----------|
| a)     | Weekly Submissions/assignments, Quiz(s), and Attendance | 20%       |
| b)     | Mid-term examination                                    | 20%       |
| c)     | Practical Examination                                   | 20%       |
| d)     | End Semester Examination                                | 40%       |

# **COURSE CONTENTS**

**Unit I-** LCA methodologies, Data requirements and data sources for LCA, LCA frameworks; Life Cycle Inventory (LCI), Life Cycle Impact Assessment (LCIA), Interpretation of LCA results, Uncertainty and Sensitivity analysis

#### (No. of lectures- 6)

**Unit II-** LCA for Chemical processes and products, Design and principle for sustainability, LCA on renewable energy, The Availability of Suitable Datasets for the LCA Analysis of Chemical Substances.

#### (No. of lectures- 8)

**Unit III-** Comparison of the LCIA Methods Used for the Evaluation of Chemicals, LCA Integration Within Sustainability Metrics for Chemical Companies, The LCA Modelling of Chemical Companies in the Industrial Symbiosis Perspective: Allocation Approaches and Regulatory Framework.

# (No. of lectures- 11)

**Unit IV-** Application of LCA in Chemicals Process Modelling: LCA Application to Chemical Synthesis at Laboratory Scale, LCA as a Support Tool for the Evaluation of Industrial Scale-Up.

#### (No. of lectures- 8)

**Unit V-** Case Studies of LCA: Phosphate Recovery, Wastewater Cycle Management, Petroleum Industry, Municipal Solid Waste Management, Different Fertilizer Products.

(No. of lectures- 8)

#### TEXT BOOKS/ REFERENCE BOOKS (Title, Authors, Publisher, & Year):-

- 1. Life Cycle Assessment: Principles, Practice, and Prospects by Olivier Jolliet, Myriam Saadé-Sbeih, and Shanna Shaked, 2015.
- 2. Life Cycle Assessment Handbook: A Guide for Environmentally Sustainable Products by Mary Ann Curran, 2012.
- 3. Life Cycle Assessment in the Chemical Product Chain: Challenges, Methodological Approaches and Applications by Simone Maranghi and Carlo Brondi, Springer, 2020.
- 4. Life cycle assessment (LCA) of different fertilizer product types, K. Hasler, S. Bröring, S.W.F. Omta, H.-W. Olfs, Elsevier (Article), 2015.
- 5. Life cycle assessment in the petroleum industry: A systematic framework towards improved environmental performance, Huda Majid Al Zarkani, Toufic Mezher, Mutasem El-Fadel, Elsevier (Article), 2023.

| Lecture     | Topics to be covered  |  |  |
|-------------|---|--|--|
| No.         |   |  |  |
| 1.          | LCA methodologies   |  |  |
| 2.          | Data requirements and data sources for LCA  |  |  |
| 3.          | LCA frameworks, Life Cycle Inventory (LCI)  |  |  |
| 4.          | Life Cycle Impact Assessment (LCIA)   |  |  |
| 5.          | Interpretation of LCA results   |  |  |
| 6.          | Uncertainty and Sensitivity analysis  |  |  |
| 7.          | LCA for Chemical processes and products   |  |  |
| 8.          | LCA for Chemical processes and products, cont   |  |  |
| 9.          | Design and principle for sustainability   |  |  |
| 10.         | Design and principle for sustainability, cont   |  |  |
| 11.         | LCA on renewable energy   |  |  |
| 12.         | LCA on renewable energy, cont   |  |  |
| 13.         | The Availability of Suitable Datasets for the LCA Analysis of Chemical<br>Substances    |  |  |
| 14.         | The Availability of Suitable Datasets for the LCA Analysis of Chemical Substances, cont |  |  |
| 15.         | Comparison of the LCIA Methods Used for the Evaluation of Chemicals                     |  |  |
| 16.         | Comparison of the LCIA Methods Used for the Evaluation of Chemicals, cont               |  |  |
| 17.         | Comparison of the LCIA Methods Used for the Evaluation of Chemicals, cont               |  |  |
| 18.         | LCA Integration Within Sustainability Metrics for Chemical Companies                    |  |  |
| 19.         | LCA Integration Within Sustainability Metrics for Chemical Companies, cont              |  |  |
| 20.         | LCA Integration Within Sustainability Metrics for Chemical Companies, cont              |  |  |
| 21.         | The LCA Modelling of Chemical Companies in the Industrial Symbiosis                     |  |  |
| <u></u>     | Perspective: Allocation Approaches and Regulatory Framework.                            |  |  |
| 22.         | The LCA Modelling of Chemical Companies in the Industrial Symbiosis                     |  |  |
| <i>LL</i> . | Perspective: Allocation Approaches and Regulatory Framework, cont                       |  |  |
| 23.         | The LCA Modelling of Chemical Companies in the Industrial Symbiosis                     |  |  |

|     | Perspective: Allocation Approaches and Regulatory Framework, cont     |
|-----|---|
| 24. | The LCA Modelling of Chemical Companies in the Industrial Symbiosis   |
| 24. | Perspective: Allocation Approaches and Regulatory Framework, cont     |
| 25. | Application of LCA in Chemicals Process Modelling                     |
| 26. | Application of LCA in Chemicals Process Modelling, cont               |
| 27. | LCA Application to Chemical Synthesis at Laboratory Scale             |
| 28. | LCA Application to Chemical Synthesis at Laboratory Scale, cont       |
| 29. | LCA Application to Chemical Synthesis at Laboratory Scale, cont       |
| 30. | LCA as a Support Tool for the Evaluation of Industrial Scale-Up       |
| 31. | LCA as a Support Tool for the Evaluation of Industrial Scale-Up, cont |
| 32. | LCA as a Support Tool for the Evaluation of Industrial Scale-Up, cont |
| 33. | Case Studies of LCA: Phosphate Recovery                               |
| 34. | Case Studies of LCA: Wastewater Cycle Management                      |
| 35. | Case Studies of LCA: Wastewater Cycle Management, cont                |
| 36. | Case Studies of LCA: Petroleum Industry                               |
| 37. | Case Studies of LCA: Petroleum Industry, cont                         |
| 38. | Case Studies of LCA: Municipal Solid Waste Management                 |
| 39. | Case Studies of LCA: Municipal Solid Waste Management, cont           |
| 40. | Case Studies of LCA: Different Fertilizer Products                    |
|     |   |

| Course<br>Code | Course Title                        | Credits | Lecture | Tutorial | Practical | Studio |
|----------------|-------------------------------------|---------|---------|----------|-----------|--------|
| CHT-XX         | Sustainable Separation<br>Processes | 4       | 3       | 0        | 2         | 0      |

# **PREREQUISITE:** NIL

#### **COURSE OBJECTIVE**

To learn concept and design aspects of advanced and innovative separation techniques.

# **COURSE OUTCOMES**

| CO1 | Gain knowledge to select a suitable separation technique for separation of product |
|-----|--|
|     | mixture.   |
| CO2 | Understated the concept of membrane-based separation technique.                    |
| CO3 | Understand the ion exchange and other advanced separation techniques.              |

### COURSE ASSESSMENT

The Course Assessment (culminating to the final grade), will be made up of the following four components;

| S. No. | Component                                    | Weightage |
|--------|--|-----------|
| 2)     | Weekly Submissions/assignments, Quiz(s), and | 20%       |
| a)     | Attendance                                   |           |
| b)     | Mid-term examination                         | 20%       |
| c)     | Practical Examination                        | 20%       |
| d)     | End Semester Examination                     | 40%       |

#### **COURSE CONTENTS**

**Unit I- Introduction:** Separation process in chemical and Biochemical Industries, Categorization of separation processes, equilibrium and rate governed processes.

#### (No. of lectures- 10)

Unit II- Membrane based Separation Technique (MBSTs): Historical background, physical and chemical properties of membranes, Techniques of membrane preparation, membrane characterization, various types of membranes and modules. Osmosis and osmotic pressure. Working principle, operation and design of Reverse osmosis, Ultrafiltration, Microfiltration, Nano-filtration, Electrodialysis and Pervaporation. Gas separation by membranes and liquid membranes.

#### (No. of lectures- 12)

**Unit III- Ion Exchange:** History, basic principle and mechanism of separation, Ion exchange resins, regeneration and exchange capacity. Exchange equilibrium, affinity, selectivity and kinetics of ion exchange. Design of ion- exchange systems and their uses in the removal of ionic impurities from effluents.

#### (No. of lectures- 10)

**Unit IV Innovation in separation techniques:** Reactive distillation, supercritical fluid extraction, chromatographic separation. Pressure and temperature swing adsorption, Dividing-wall columns (DWCs), integrated separation processes etc.

### (No. of lectures- 8)

# TEXT BOOKS/ REFERENCE BOOKS (Title, Authors, Publisher, & Year):-

- J.D. Seader, Ernest J. Henley, "Separation Process Principles" 2nd Ed., Wiley India Pvt. Ltd. 2006
- 2. Marcel Mulder, Basic Principles of Membrane Technology, 2nd Ed., Springer 1996
- 3. B K Dutta, Principles of Mass Transfer and Separation Processes, PHI Learning. 2007
- 4. McHugh, M. A. and Krukonis, V. J., "Supercritical Fluid Extraction", Butterworths, Boston. 1985
- 5. Sourirajan, S. and Matsura, T., "Reverse Osmosis and Ultra-filtration Process Principles," NRC Publications, Ottawa. 1985.

| Lecture | Topics to be covered   |  |
|---------|--|--|
| No.     |  |  |
| 1.      | Separation process in chemical and Biochemical Industries, Classification of     |  |
| 1.      | separation techniques  |  |
| 2.      | Criteria for selecting a separation process, Overview: Physical vs. chemical vs. |  |
| 2.      | biological separations   |  |
| 3.      | Phase Equilibria and Thermodynamics, Importance of phase diagrams in             |  |
|         | separation design, Thermodynamic feasibility of separations                      |  |
| 4.      | Equilibrium and rate governed processes  |  |
| 5.      | Distillation – Fundamentals and Applications                                     |  |
| 6.      | Absorption and Stripping   |  |
| 7.      | Liquid-Liquid Extraction, Drying and Evaporation                                 |  |
| 8.      | Centrifugation and Sedimentation   |  |
| 9.      | Integration of Separation Processes, Hybrid and multi-stage separations,         |  |
| 10.     | Introduction to Sustainable Separation, Definition of sustainability in chemical |  |
| 10.     | engineering, Importance of separation processes                                  |  |
| 11.     | Membrane based Separation Technique (MBSTs): Historical background and           |  |
|         | Classification of membranes  |  |
| 12.     | Membrane Materials and Fabrication, Desirable membrane properties                |  |
| 13.     | Fabrication techniques: phase inversion, stretching, sintering, coating, Recent  |  |
|         | advances in membrane materials   |  |
| 14.     | Detailed discussion on microfiltration   |  |
| 15.     | Ultrafiltration  |  |
| 16.     | Applications in water treatment and food processing.                             |  |
| 17.     | Nanofiltration   |  |
| 18.     | Reverse Osmosis- Principles, applications, and limitations.                      |  |
| 19.     | Introduction to electrodialysis and dialysis, Use in desalination and medical    |  |
| 19.     | applications.  |  |
| 20.     | Gas separation by membranes and liquid membranes                                 |  |

# **Lecture Plan**

| 21. | Membrane Fouling and Membrane Cleaning Techniques                          |
|-----|--|
| 22. | Membrane Module Design and Configurations                                  |
| 22  | Fundamental principles of ion exchange processes, Development and use of   |
| 23. | ion exchange in various industries   |
| 24  | Types of Ion Exchange, Importance of ion exchange in water treatment,      |
| 24. | pharmaceuticals, and food industries.                                      |
| 25. | Ion Exchange Reactions   |
| 26. | Ion Exchange Resin   |
| 27. | Regeneration and Recovery of Resins  |
| 28. | Equilibrium and kinetics of ion exchange, Factors influencing ion exchange |
| 20. | efficiency (temperature, concentration gradients, etc.)                    |
| 29. | Ion Exchange Equilibrium and Selectivity                                   |
| 30. | Design of ion- exchange systems and their uses in the removal of ionic     |
| 50. | impurities from effluents.   |
| 31. | Environmental Impact and Sustainability of Ion Exchange                    |
| 32. | Advances in Ion Exchange Technology  |
| 33. | Innovation in separation techniques  |
| 34. | Reactive distillation, supercritical fluid extraction,                     |
| 35. | Hybrid Membrane Filtration and Adsorption                                  |
| 36. | Dividing-wall columns (DWCs),  |
| 37. | Pressure and temperature swing adsorption,                                 |
| 38. | Supercritical Fluid Chromatography   |
| 39. | Integrated separation processes  |
| 40. | Emerging Hybrid Separation Techniques                                      |

| Course<br>Code | Course Title                          | Credits | Lecture | Tutorial | Practical | Studio |
|----------------|---------------------------------------|---------|---------|----------|-----------|--------|
| CHT-XX         | Advanced Material<br>Characterization | 2       | 1       | 0        | 2         | 0      |

# **PREREQUISITE:** NIL

# **COURSE OBJECTIVE**

To introduce students to the principles and applications of material characterization techniques.

# **COURSE OUTCOMES**

| CO1 | Apply appropriate characterization techniques for structure and compositional analysis of materials.   |
|-----|--|
| CO2 | Select suitable techniques for morphology and microstructure investigation.  |
| CO3 | Analyze the crystal structure of a given material using diffraction data and assess thermal stability and thermodynamic transitions of materials |

### **COURSE ASSESSMENT**

The Course Assessment (culminating to the final grade), will be made up of the following four components;

| S. No. | Component   | Weightage |
|--------|---|-----------|
| a)     | Weekly Submissions/assignments, Quiz(s), and Attendance | 20%       |
| b)     | Mid-term examination                                    | 20%       |
| c)     | Practical Examination                                   | 20%       |
| d)     | End Semester Examination                                | 40%       |

# **COURSE CONTENTS**

**Unit I- Introduction:** Introduction to materials, Materials classifications, Physical and chemical properties of materials, Introduction to characterization methods.

#### (No. of lectures- 2)

**Unit II- Spectroscopy techniques:** Infrared spectroscopy, Molecular vibration analysis, Chemical bonds identification, RAMAN, Structural information and Defect analysis; X-Ray photoelectron spectroscopy (XPS), Applications, Surface analysis, Binding energy measurements, Chemical state analysis.

**Diffraction techniques:** X-ray Diffraction (XRD), Bragg's law, Phase identification, Crystal structure analysis.

#### (No. of lectures- 3)

**Unit III- Morphology analysis:** Scanning electron microscopy (SEM), Transmission electron microscopes (TEM), Atomic force microscopy (AFM), Principle, Types of detectors, Sample preparation, Application in materials science.

#### (No. of lectures- 4)

Unit IV Surface area and pore analysis: BET, Chemisorptionon, Temperature programmed desorption, Temperature programmed reduction, Principle, Applications, Analysis.

(No. of lectures- 3)

**Unit V- Thermal characterization techniques:** Thermogravimetric analysis (TGA); Mass change as a Function of temperature, Oxidation, Decomposition; Differential scanning calorimetry (DSC); Heat flow, Glass transition, Crystallization, and Melting, Applications

(No. of lectures- 3)

#### TEXT BOOKS/ REFERENCE BOOKS (Title, Authors, Publisher, & Year):-

- 1. S Lowell, Joan E. Shields, Martin A. Thomas, and Characterization of porous solids and powders: Surface Area, Pore Size and Density Springer, 2006.
- 2. Sam Zhang, Lin Li, Ashok Kumar, Materials Characterization Techniques, CRC Press, 2009.
- 3. R.E. Dinnerbier and S. L. J. Billinge, Powder Diffraction: Theory and Practice, RSC Publishing, 2008.
- 4. M.E.Brown, Introduction to thermal analysis : Techniques and application, second edition, Springer, 2007
- 5. E.N. Kaufmann (Ed), Characterization of Materials, Wiley –Inter Science, 2003
- 6. W.D.Callister (Jr.), Material Science and Engineering: An Introduction, 8th Ed. John Wiley & Sons, 2010.

| Lecture | Topics to be covered  |
|---------|---|
| No.     |   |
| 1.      | Introduction: Introduction to materials, Materials classifications  |
| 2.      | Physical and chemical properties of materials, Introduction to characterization methods   |
| 3.      | Spectroscopy techniques: Infrared spectroscopy, Molecular vibration analysis  |
| 4.      | Molecular vibration analysis, Chemical bonds identification, RAMAN,<br>Structural information and Defect analysis               |
| 5       | X-Ray photoelectron spectroscopy (XPS), Applications, Surface analysis,<br>Binding energy measurements, Chemical state analysis |
| 6       | Morphology analysis: Scanning electron microscopy (SEM)   |
| 7       | Transmission electron microscopes (TEM)   |
| 8       | Atomic force microscopy (AFM)   |
| 9       | Principle, Types of detectors, Sample preparation, Application in materials science   |
| 10      | Surface area and pore analysis: BET, Chemisorptionon  |
| 11      | Temperature programmed desorption   |
| 12      | Temperature programmed reduction, Principle, Applications, Analysis   |
| 13      | Thermal characterization techniques Thermogravimetric analysis (TGA)  |
| 14      | Mass change as a Function of temperature, Oxidation, Decomposition  |
| 15      | Differential scanning calorimetry (DSC); Heat flow, Glass transition,<br>Crystallization, and Melting, Applications             |

| Course<br>Code | Course Title                          | Credits | Lecture | Tutorial | Practical | Studio |
|----------------|---------------------------------------|---------|---------|----------|-----------|--------|
| CHT-XX         | Sustainable Solid<br>Waste Management | 4       | 3       | 0        | 2         | 0      |

# **PREREQUISITE:** NIL

#### **COURSE OBJECTIVE**

To introduce students to the concepts of sustainable waste management and the importance of adhering to environmental regulations.

# **COURSE OUTCOMES**

| CO1 | Understand the importance of integrated waste management and environmental regulations.  |
|-----|--|
| CO2 | Classify different types of waste and their characteristics.   |
| CO3 | Apply knowledge in municipal solid waste, hazardous waste, plastic waste, and<br>e-waste management and analyze the physical, chemical, and biological<br>properties of waste. |

### COURSE ASSESSMENT

The Course Assessment (culminating to the final grade), will be made up of the following four components;

| S. No. | Component   | Weightage |
|--------|---|-----------|
| a)     | Weekly Submissions/assignments, Quiz(s), and Attendance | 20%       |
| b)     | Mid-term examination                                    | 20%       |
| c)     | Practical Examination                                   | 20%       |
| d)     | End Semester Examination                                | 40%       |

#### **COURSE CONTENTS**

Unit I- Introduction: Sustainable waste management importance, Types of wastes, Waste hierarchy and Circular economy.

#### (No. of lectures- 6)

Unit II- Waste Collection, characterization and quantification; Waste collection, handling, separation, storage, transfer and processing of solid waste, Identification and Segregation of hazardous and nonhazardous wastes, Health and safety consideration in waste handling, Characterization Methods (Physical. Chemical, Biological properties). Mass change as a Function of temperature, Oxidation, Decomposition Global and national waste management laws, regulations, codes, Role of government, industry, and communities in waste management.

### (No. of lectures- 10)

Unit III- Waste treatment process; Physical methods, Chemical methods, Biological methods, Thermal methods, Advanced Techniques (Hydrothermal, etc.), Recycling and

resource recovery from electronic wastes, battery wastes, heavy metal containing spent catalysts, spent caustic and tannery wastes.

#### (No. of lectures- 8)

Unit IV- Landfill design and management: Landfill site selection and design, Landfill liners, leachate collection and gas management, Landfill closure and post-closure care, Remediation of hazardous waste landfill.

# (No. of lectures- 8)

Unit V- Case Studies: Case studies on industrial wastes (oil refinery/fertilizer/ sugar/paper industries,/tannery, medical waste, and laboratory chemical waste etc.), E-waste; Spent catalysts management, etc.

# (No. of lectures- 8)

# TEXT BOOKS/ REFERENCE BOOKS (Title, Authors, Publisher, & Year):

- 1. Tchobanglais G., Theisen H. and Vigil S.A., "Integrated Solid Waste Management: Engineering Principles and Management Issues", McGraw Hill, 1993.
- 2. Conway R.A. and Ross R.D., "Handbook of Industrial Waste Disposal", Van-Nostrand Reinhold, 1980.
- 3. Pichtel J., "Waste Management Practices: Municipal, Hazardous and Industrial", CRC Press, 2014.
- 4. Shah K.L., "Basics of Solid and Hazardous Waste Management Techniques", Prentice Hall, 1999.
- 5. Tedder D.W. and Pohland F.G. (editors), "Emerging Technologies in Hazardous Waste Management", American Chemical Society, 2007.

| Lecture | Topics to be covered  |  |  |
|---------|---|--|--|
| No.     |   |  |  |
| 1 & 2   | Introduction: Sustainable waste management importance   |  |  |
| 3 & 4   | Types of wastes   |  |  |
| 5&6     | Waste hierarchy and Circular economy  |  |  |
| 7&8     | Waste Collection, characterization and quantification; Waste collection, handling, separation, storage, transfer and processing of solid waste, |  |  |
| 9 & 10  | Identification and Segregation of hazardous and nonhazardous wastes,  |  |  |
| 11      | Health and safety consideration in waste handling,  |  |  |
| 12 & 13 | Characterization Methods (Physical. Chemical, Biological properties).   |  |  |
| 14 & 15 | Solid Waste management regulations and policies; Global and national waste  |  |  |
| 14 @ 15 | management laws, regulations, codes,  |  |  |
| 16      | Role of government, industry, and communities in waste management.  |  |  |
| 17      | Waste treatment process; Physical methods   |  |  |
| 18      | Chemical methods  |  |  |
| 19      | Biological methods  |  |  |
| 20      | Thermal methods   |  |  |
| 21      | Advanced Techniques (Hydrothermal, etc.)  |  |  |
| 22 & 23 | Recycling and resource recovery from electronic wastes, battery wastes,   |  |  |
| 22 & 23 | heavy metal containing spent catalysts, spent caustic and tannery wastes.   |  |  |
| 24 & 25 | Landfill design and management: Landfill site selection and design  |  |  |
| 26 & 27 | Landfill liners, leachate collection and gas management   |  |  |

| 28 & 29 | Landfill closure and post-closure care                         |
|---------|--|
| 30 & 31 | Remediation of hazardous waste landfill                        |
| 32      | Case Studies: Case studies on industrial wastes (oil refinery) |
| 33      | Fertilizer   |
| 34      | Sugar  |
| 35      | paper industries   |
| 36      | tannery,   |
| 37      | medical waste, laboratory chemical waste                       |
| 38      | laboratory chemical waste                                      |
| 39      | E-waste;   |
| 40      | Spent catalysts management.                                    |

| Course<br>Code | Course Title                          | Credits | Lecture | Tutorial | Practical | Studio |
|----------------|---------------------------------------|---------|---------|----------|-----------|--------|
| CHT-XX         | Carbon<br>Management and<br>Upcycling | 4       | 3       | 0        | 2         | 0      |

#### PREREQUISITE: NIL

### **COURSE OBJECTIVE**

Gain a thorough understanding of advanced carbon management techniques and innovative approaches for reducing carbon emissions.

### **COURSE OUTCOMES**

| CO1 | Knowledge of advanced methods and new ideas to reduce carbon emissions.        |
|-----|--|
| CO2 | Learn science-based goals and create effective plans and policies for carbon   |
|     | management.  |
| CO3 | Apply practical knowledge from real-life examples to improve carbon management |
|     | practices.   |

### COURSE ASSESSMENT

The Course Assessment (culminating to the final grade), will be made up of the following four components;

| S. No. | Component   | Weightage |
|--------|---|-----------|
| a)     | Weekly Submissions/assignments, Quiz(s), and Attendance | 20%       |
| b)     | Mid-term examination                                    | 20%       |
| c)     | Practical Examination                                   | 20%       |
| d)     | End Semester Examination                                | 40%       |

#### **COURSE CONTENTS**

Unit I- Carbon Foot printing: Understanding Greenhouse Gas Management: scopes and boundaries for carbon foot printing, Carbon Accounting, Strategy, Policies and Practices for Carbon Management.

#### (No. of lectures- 8)

Unit II- Carbon Capture Technologies:  $CO_2$  capture by absorption and adsorption, Membrane for  $CO_2$  separation, Chemical looping combustion for inherent  $CO_2$  capture,  $CO_2$  capture using nanomaterials

#### (No. of lectures- 8)

Unit III- CO<sub>2</sub> Storage and Transportation: Geological Storage, Ocean Storage, Mineral Carbonation.

#### (No. of lectures- 5)

Unit IV- CO<sub>2</sub> Utilization: Biochar: Carbon Negative Technology for Combating Climate Change, Progresses in Bioenergy Generation from CO<sub>2</sub>: Mitigating the Climate Change,

Catalytic processes for fuels production from CO<sub>2</sub>-rich streams (Opportunities for industrial flue gases upgrading), Industrial processes emitting CO<sub>2</sub>-rich streams.

#### (No. of lectures- 11)

**Unit V- Case Studies:** Methanation of unconventional flue gases, Biogas dry reforming for syngas production from CO<sub>2</sub>, Valorization of unconventional CO<sub>2</sub>-rich feedstock via Reverse Water Gas Shift reaction.

(No. of lectures- 8)

# TEXT BOOKS/ REFERENCE BOOKS (Title, Authors, Publisher, & Year):-

- 1. Baena, F. M., Arias, J. G., Reina, T.R., Pérez, L. P., "Circular Economy Processes for CO2 Capture and Utilization: Strategies and Case Studies", Elsevier, 2023.
- 2. Pant, D., Nadda, A. K., Pant, K. K., Agarwal, A. K., "Advances in Carbon Capture and Utilization", Springer, 2021.
- 3. Kuckshinrichs, W., Hake, J. F., "Carbon Capture, Storage and Use Technical, Economic, Environmental and Societal Perspectives", Springer, 2015.
- 4. Hill, P. M., Winfield, F., Howarth, R., Mazhar, M., "The Handbook of Carbon Management: A Step-by-Step Guide to High-Impact Climate Solutions for Every Manager in Every Function", Routledge: Taylor and Francis Group, 2023.
- 5. Khalid, M., Dharsakar, S. A., Sillanpää, M., Siddiqui, H., Emerging Carbon Capture Technologies Towards a Sustainable Future, Elsevier, 2022.

| Lecture<br>No. | Topics to be covered  |
|----------------|---|
| 1              | Understanding Greenhouse Gas Management: scopes and boundaries for carbon |
| 1.             | foot printing   |
| 2.             | Understanding Greenhouse Gas Management: scopes and boundaries for carbon |
| 2.             | foot printing, cont   |
| 3.             | Understanding Greenhouse Gas Management: scopes and boundaries for carbon |
| 5.             | foot printing, cont   |
| 4.             | Carbon Accounting   |
| 5.             | Carbon Accounting, cont   |
| 6.             | Strategy, Policies and Practices for Carbon Management                    |
| 7.             | Strategy, Policies and Practices for Carbon Management, cont              |
| 8.             | Strategy, Policies and Practices for Carbon Management, cont              |
| 9.             | Carbon Capture Technologies: Introduction                                 |
| 10.            | CO <sub>2</sub> capture by absorption and adsorption                      |
| 11.            | CO <sub>2</sub> capture by absorption and adsorption, cont                |
| 12.            | Membrane for CO <sub>2</sub> separation                                   |
| 13.            | Membrane for CO <sub>2</sub> separation, cont                             |
| 14.            | Chemical looping combustion for inherent CO <sub>2</sub> capture          |
| 15.            | Chemical looping combustion for inherent CO <sub>2</sub> capture, cont    |
| 16.            | CO <sub>2</sub> capture using nanomaterials                               |
| 17.            | CO <sub>2</sub> Storage and Transportation: Overall strategy              |
| 18.            | CO <sub>2</sub> Storage and Transportation: Overall strategy, cont        |
| 19.            | Geological Storage  |
| 20.            | Ocean Storage   |
| 21.            | Mineral Carbonation   |

| 22. | CO <sub>2</sub> Utilization: Introduction   |
|-----|---|
| 23. | Biochar: Carbon Negative Technology for Combating Climate Change  |
| 24. | Biochar: Carbon Negative Technology for Combating Climate Change, cont.   |
| 25. | Biochar: Carbon Negative Technology for Combating Climate Change, cont  |
| 26. | Progresses in Bioenergy Generation from CO <sub>2</sub> : Mitigating the Climate Change   |
| 27. | Progresses in Bioenergy Generation from CO <sub>2</sub> : Mitigating the Climate Change, cont   |
| 28. | Catalytic processes for fuels production from CO <sub>2</sub> -rich streams (Opportunities for industrial flue gases upgrading)       |
| 29. | Catalytic processes for fuels production from CO <sub>2</sub> -rich streams (Opportunities for industrial flue gases upgrading), cont |
| 30. | Catalytic processes for fuels production from CO <sub>2</sub> -rich streams (Opportunities for industrial flue gases upgrading), cont |
| 31. | Industrial processes emitting CO <sub>2</sub> -rich streams   |
| 32. | Industrial processes emitting CO <sub>2</sub> -rich streams, cont   |
| 33. | Methanation of unconventional flue gases  |
| 34. | Methanation of unconventional flue gases, cont  |
| 35. | Biogas dry reforming for syngas production from CO <sub>2</sub>   |
| 36. | Biogas dry reforming for syngas production from CO <sub>2</sub> , cont  |
| 37. | Biogas dry reforming for syngas production from CO <sub>2</sub> , cont  |
| 38. | Valorization of unconventional CO <sub>2</sub> -rich feedstock via Reverse Water Gas<br>Shift reaction                                |
| 39. | Valorization of unconventional CO <sub>2</sub> -rich feedstock via Reverse Water Gas<br>Shift reaction, cont                          |
| 40. | Valorization of unconventional CO <sub>2</sub> -rich feedstock via Reverse Water Gas<br>Shift reaction, cont                          |

| Course<br>Code | <b>Course Title</b>                    | Credits | Lecture | Tutorial | Practical | Studio |
|----------------|--|---------|---------|----------|-----------|--------|
| CHT-XX         | Hydrogen and Fuel<br>Cell Technologies | 4       | 3       | 0        | 2         | 0      |

# PREREQUISITE: NIL

# **COURSE OBJECTIVE**

To gain insight about hydrogen energy, fuel cells, their working principle, types of fuel cells and performance analysis.

### **COURSE OUTCOMES**

| CO1 | Gain knowledge on hydrogen production, storage technologies and economic              |
|-----|---|
|     | aspects.  |
| CO2 | Gain knowledge on fuel cell working principle, types of fuel cell, voltage loss and   |
|     | its reason.   |
| CO3 | Understand the role of fluid dynamics, reaction kinetics and mass transfer principles |
|     | in fuel cell operation. Stacking of fuel cell and fuel processing for fuel cell.      |

#### **COURSE ASSESSMENT**

The Course Assessment (culminating to the final grade), will be made up of the following four components;

| S. No. | Component   | Weightage |
|--------|---|-----------|
| a)     | Weekly Submissions/assignments, Quiz(s), and Attendance | 20%       |
| b)     | Mid-term examination                                    | 20%       |
| c)     | Practical Examination                                   | 20%       |
| d)     | End Semester Examination                                | 40%       |

#### **COURSE CONTENTS**

Unit I- Introduction to hydrogen energy systems: Current scenario of hydrogen production, Hydrogen production pathways: Thermal, Gasification, Electrochemical, and Biological, Infrastructure requirement for hydrogen production, dispensing and utilization.

#### (No. of lectures- 8)

Unit II- Hydrogen Storage and Utilization: General storage methods, compressed storage, Zeolites, Metal hydride storage, chemical hydride storage and cryogenic storage. Utilization in fuel cells, IC engines, Gas turbines, refineries etc.

#### (No. of lectures- 8)

Unit III- Introduction to Fuel Cell: Fuel cell advantages, fuel cell disadvantages, fuel cell performance characterization and modeling, fuel cell technology, Fuel Cell Types, Phosphoric acid fuel cell, polymer electrolyte membrane fuel cell, alkaline fuel cell, molten carbonate fuel cell, solid-oxide fuel cell.

#### (No. of lectures- 8)

Unit IV- Charge and Mass Transport in Fuel Cell: Charges movement, Voltage loss, characteristics of charge transport resistance, conductivity. Mass Transport in electrode versus flow structure, transport in electrode: diffusive and convective transport.

#### (No. of lectures- 8)

**Unit V- Thermodynamics and Reaction Kinetics in Fuel Cell:** Heat potential: Work potential: Gibbs Free Energy, Reversible Voltage, activation energy of charge transfer reactions, rate of reaction at equilibrium: exchange current density, Galvani potential, Butler– Volmer equation, Improving kinetic performance, simplified activation kinetics: Tafel equation.

# (No. of lectures- 8)

# TEXT BOOKS/ REFERENCE BOOKS (Title, Authors, Publisher, & Year):-

- 1. Fuel Cell Fundamentals (3<sup>rd</sup> Ed.) by O' Hayre, Ryan/ Colella, Whitney/ Cha, Suk-Won. Wiley Publications, 2016.
- James Larminie and Andrew Dicks, Fuel Cell Systems Explained, 2<sup>nd</sup>Ed., John Wiley & Sons Inc, 2000.
- 3. Supramaniam Srinivasan, Fuel Cells: From Fundamentals to Applications, Springer, 2010.
- 4. Frano Barbir, PEM Fuel Cells Theory and Practice, Elsevier Academic Press, 2005.

| Lecture | Topics to be covered   |
|---------|--|
| No.     |  |
| 1.      | Introduction to hydrogen energy systems  |
| 2.      | Current scenario of hydrogen production  |
| 3.      | Hydrogen production pathways: Thermal, Gasification, Electrochemical, and Biological       |
| 4.      | Hydrogen production pathways: Thermal, Gasification, Electrochemical, and Biological, cont |
| 5.      | Hydrogen production pathways: Thermal, Gasification, Electrochemical, and Biological, cont |
| 6.      | Hydrogen production pathways: Thermal, Gasification, Electrochemical, and Biological, cont |
| 7.      | Infrastructure requirement for hydrogen production, dispensing and utilization             |
| 8.      | Infrastructure requirement for hydrogen production, dispensing and utilization, cont       |
| 9.      | General storage methods  |
| 10.     | Compressed storage   |
| 11.     | Zeolites   |
| 12.     | Metal hydride storage  |
| 13.     | Cryogenic storage  |
| 14.     | Utilization in fuel cells, IC engines, Gas turbines, refineries etc.                       |
| 15.     | Utilization in fuel cells, IC engines, Gas turbines, refineries etc., cont                 |
| 16.     | Utilization in fuel cells, IC engines, Gas turbines, refineries etc., cont                 |
| 17.     | Fuel cell advantages, fuel cell disadvantages  |
| 18.     | Fuel cell performance characterization and modeling  |

| 19. | Fuel cell technology   |
|-----|--|
| 20. | Fuel Cell Types- Phosphoric acid fuel cell                         |
| 21. | Fuel Cell Types- Polymer electrolyte membrane fuel cell            |
| 22. | Fuel Cell Types- Molten carbonate fuel cell                        |
| 23. | Fuel Cell Types- Alkaline fuel cell                                |
| 24. | Fuel Cell Types- Solid Oxide fuel cell                             |
| 25. | Charges movement   |
| 26. | Voltage loss   |
| 27. | Characteristics of charge transport resistance                     |
| 28. | Conductivity   |
| 29. | Mass Transport in electrode versus flow structure                  |
| 30. | Mass Transport in electrode versus flow structure, cont            |
| 31. | Transport in electrode: diffusive and convective transport         |
| 32. | Transport in electrode: diffusive and convective transport, cont   |
| 33. | Heat potential, Work potential, Gibbs free energy                  |
| 34. | Reversible voltage, activation energy of charge transfer reactions |
| 35. | Rate of reaction at equilibrium: exchange current density          |
| 36. | Galvani potential  |
| 37. | Butler–Volmer equation   |
| 38. | Butler–Volmer equation, cont                                       |
| 39. | Improving kinetic performance                                      |
| 40. | Simplified activation kinetics: Tafel equation.                    |
|     |  |

| Course<br>Code | Course Title        | Credits | Lecture | Tutorial | Practical | Studio |
|----------------|---------------------|---------|---------|----------|-----------|--------|
|                | Sustainable Process |         |         |          |           |        |
| CHT-XX         | Design: Modeling    | 4       | 3       | 0        | 2         | 0      |
|                | and Simulation      |         |         |          |           |        |

# **PREREQUISITE:** NIL

# **COURSE OBJECTIVE**

To study the modeling and simulation techniques of chemical processes and develop the process simulation skills.

# **COURSE OUTCOMES**

| CO1 | Analyze physical and chemical phenomena involved in various process.       |
|-----|--|
|     | Develop mathematical models for various chemical processes.                |
| CO2 | Understand several mathematical techniques to solve and various simulation |
|     | approaches.  |
| CO3 | Understand the artificial intelligence-based modelling.                    |

### **COURSE ASSESSMENT**

The Course Assessment (culminating to the final grade), will be made up of the following four components;

| S. No. | Component   | Weightage |
|--------|---|-----------|
| a)     | Weekly Submissions/assignments, Quiz(s), and Attendance | 20%       |
| b)     | Mid-term examination                                    | 20%       |
| c)     | Practical Examination                                   | 20%       |
| d)     | End Semester Examination                                | 40%       |

# **COURSE CONTENTS**

**Unit I- Introduction:** Industrial usage of process modelling and simulation; Classification of models, Model building, Modelling difficulties, Degree-of-freedom analysis, Selection of design variables, Macroscopic mass, energy and momentum balances; incorporation of fluid thermodynamics, chemical equilibrium, reaction kinetics and feed/ product property estimation in mathematical models. Review of numerical techniques for solving steady state and unsteady state models.

#### (No. of lectures- 10)

Unit II- Model Development and Simulation: Lumped models of chemical process equipment like reactors, distillation, absorption, extraction columns, evaporators, and heat exchangers etc. Unsteady state lumped systems and dynamic simulation; Computer algorithms for numerical solution of steady state and unsteady state models. Microscopic balances for steady state and dynamic simulation; process modeling with dispersion; axial mixing; diffusion, etc.

# (No. of lectures- 12)

**Unit III- Simulation Approach**: Sequential modular approach, Equation oriented approach, Partitioning and tearing, Use of process simulators for flow sheet simulation. Introduction to application of artificial intelligence-based modeling methods using Artificial Neural Networks, Fuzzy logic, etc.

#### (No. of lectures- 10)

**Unit IV Case studies:** Simulations of sustainable processes such as Divided-wall columns (DWC), bioethanol process, etc.

### (No. of lectures- 8)

# TEXT BOOKS/ REFERENCE BOOKS (Title, Authors, Publisher, & Year):-

- Luyben, W. L., "Process Modeling, Simulation and Control for Chemical Engineers," McGraw Hill. 1998
- 2. Himmelblau, D. M., & Bischoff, K. B., "Process analysis and simulation: Deterministic systems," John Wiley, New York. 1968
- 3. Ramirez, W.F., "Computational Methods for Process Simulation," 2ndEd., Butterworth-Heinemann. 1997
- 4. Haydary, J. "Chemical process design and simulation: Aspen Plus and Aspen Hysys applications" John Wiley & Sons. 2018
- Ghasem, N. "Modeling and Simulation of Chemical Process Systems" (1st ed.). CRC Press. 2018
- 6. Aris, R. and Varma, A. (Editors), "The Mathematical Understanding of Chemical Engineering Systems: Selected Papers of N. R. Amundson," Pergamon Press 1980.

| Lecture | Topics to be covered  |
|---------|---|
| No.     |   |
| 1.      | Definition of sustainability in process engineering;                                |
| 2.      | Introduction to modelling and simulation in the context of sustainability           |
| 3.      | Industrial usage of process modelling and simulation;                               |
| 4.      | Models and their classification   |
| 5.      | Model building  |
| 6.      | Modelling difficulties  |
| 7.      | Degree-of-freedom analysis, Selection of design variables                           |
| 8.      | Macroscopic mass, energy and momentum balances;                                     |
| 9.      | Incorporation of fluid thermodynamics, chemical equilibrium, reaction               |
| 9.      | kinetics and feed/ product property estimation in mathematical models.              |
| 10.     | Review of numerical techniques for solving steady state and unsteady state          |
| 10.     | models.   |
| 11.     | Process modeling and tools for simulation; Overview of commercial tools (Aspen      |
|         | Plus, HYSYS, CHEMCAD, DWSIM, etc.)  |
| 12.     | Planning of calculation in a plant simulation.                                      |
| 13.     | Models of Heat Transfer Equipment   |
| 14.     | Development of detailed mathematical models of evaporators                          |
| 15.     | Use of Newton Raphson method for solving evaporator problems.                       |
| 16.     | Models of Separation Processes  |
| 17.     | Separation of multi components mixtures by use of a single equilibrium stage, flash |
| 1/.     | calculation under isothermal and adiabatic conditions.                              |
| 18.     | Tridigonal formulation of component material balances and equilibrium relationships |
| 10.     | for distillation, absorption and extraction of multi components.                    |

| 19. | Unsteady state lumped systems and dynamic simulation                                  |
|-----|---|
| 20. | Time-dependent process behaviour, Introduction to Aspen Dynamics,                     |
| 20. | Simulink  |
| 21. | Computer algorithms for numerical solution of steady state and unsteady state         |
| 21. | models.   |
| 22. | Process modeling with dispersion; axial mixing; diffusion, etc.                       |
| 23. | Models of absorbers, strippers and extractors.  |
| 24. | Simulations approach, Concept of steady-state, Mass and energy balances under         |
| 24. | steady-state  |
| 25. | Simulation workflow in steady-state tools.  |
| 26. | Use of process simulators for flow sheet simulation.                                  |
| 27. | Building process flowsheets   |
| 28. | Sequential vs equation-oriented simulation  |
| 29. | Convergence strategies, Troubleshooting simulation models                             |
| 30. | Data input and output interpretation, Sensitivity analysis, Convergence               |
| 50. | strategies  |
| 31. | Introduction to application of artificial intelligence-based modeling                 |
| 51. | methods   |
| 32. | Use of Artificial Neural Networks, Fuzzy logic, etc. in process modeling              |
| 33. | Case study on simulations of sustainable processes                                    |
| 34. | Case study on simulations of Divided-wall columns (DWC)                               |
| 35. | Case study on simulations of ammonia synthesis  |
| 36. | Case study on simulations of Bio-based processes                                      |
| 37. | Case study on simulations of Bio-based processes (continue)                           |
| 38. | Case study on simulations of CO <sub>2</sub> capture and utilization (CCU)            |
| 39. | Case study on simulations of CO <sub>2</sub> capture and utilization (CCU) (continue) |
| 40. | Case study on simulations of Waste-to-energy systems                                  |
|     |   |

| Course<br>Code | Course Title  | Credits | Lecture | Tutorial | Practical | Studio |
|----------------|---|---------|---------|----------|-----------|--------|
| CHTXX          | Computational<br>Techniques for<br>Sustainable<br>Processes | 4       | 3       | 0        | 2         | 0      |

# PREREQUISITE: NIL

# **COURSE OBJECTIVE**

To learn various computational techniques for analyzing and solving chemical engineering problems.

#### **COURSE OUTCOMES**

| CO1 | Understanding of fundamental mathematics and to solve problems of algebraic and differential equations, partial differential equations |
|-----|--|
| CO2 | Ability to convert problem solving strategies to procedural algorithms and to write program structures                                 |
| CO3 | Ability to solve engineering problems using computational techniques   |
| CO4 | Ability to assess reasonableness of solutions, and select appropriate levels of solution sophistication                                |

# **COURSE ASSESSMENT**

The Course Assessment (culminating to the final grade), will be made up of the following four components;

| S. No. | Component   | Weightage |
|--------|---|-----------|
| a)     | Weekly Submissions/assignments, Quiz(s), and Attendance | 20%       |
| b)     | Mid-term examination                                    | 20%       |
| c)     | Practical Examination                                   | 20%       |
| d)     | End Semester Examination                                | 40%       |

# **COURSE CONTENTS**

**Unit I- Linear and Non-Linear Algebraic Equations**: Introduction, Gauss-Elimination, Gauss-Siedel and LU Decomposition methods, Thomas' algorithm, Single variable and multivariable successive substitution method, single variable and multivariable Newton-Raphson technique, Polynomial root finding methods.

(No. of lectures- 8)

Unit II- Eigen Values and Eigen Vectors of Matrices: Introduction, Fadeev-Leverrier's method, Power method.

(No. of lectures- 4)

**Unit III- Function Approximation**: Least squares curve fit, Newton's interpolation formulae, Lagrangian interpolation, Pade approximation, Cubic spline approximation. Integration formulae: Trapezoidal rule, Simpson's rule.

#### (No. of lectures- 6)

**Unit IV- Ordinary Differential Equations**: Initial Value Problems: Explicit Adams-Bashforth technique, Implicit Adams-Moulton technique, Predictor-corrector technique, Runge-Kutta methods, Stability of algorithms. Boundary Value Problems: Finite difference technique, Orthogonal Collocation (OC), Shooting Techniques.

(No. of lectures- 8)

Unit V- Partial Differential Equations: Classification of PDE, Finite difference technique (Method of lines), Orthogonal collocation.

#### (No. of lectures- 8)

**Unit VI- Case studies:** Use of Spreadsheets and MATLAB in Chemical Engineering and Case Studies pertaining to sustainable chemical processes

(No. of lectures- 6)

# TEXT BOOKS/ REFERENCE BOOKS (Title, Authors, Publisher, & Year):-

- 1. Gupta, S. K. Numerical Methods for Engineers, New Age International Ltd., New Delhi 2019
- 2. Finlayson, B. A. Introduction to Chemical Engineering Computing, Wiley- Interscience 2006.
- 3. Curtis, G. and Patrick, W.O., Applied Numerical Analysis, Pearson Education Inc. 2004
- 4. Constantinides, A. and Mostoufi, N. Numerical Methods for Chemical Engineers with MATLAB Applications, Prentice Hall 1999
- 5. Hanna, O.T. and Sandall, O.C. Computational Methods in Chemical Engineering, Prentice-Hall 1995

| Lecture | Topics to be covered   |  |  |
|---------|--|--|--|
| No.     | ^  |  |  |
| 1.      | Linear and Non-Linear Algebraic Equations                        |  |  |
| 2.      | Gauss-Elimination  |  |  |
| 3.      | Gauss-Siedel   |  |  |
| 4.      | LU Decomposition methods   |  |  |
| 5.      | Thomas' algorithm  |  |  |
| 6.      | Single variable and multivariable successive substitution method |  |  |
| 7.      | Single variable and multivariable Newton-Raphson technique       |  |  |
| 8.      | Polynomial root finding methods                                  |  |  |
| 9.      | Eigen Values of Matrices   |  |  |
| 10.     | Eigen Vectors of Matrices  |  |  |
| 11.     | Fadeev-Leverrier's method  |  |  |
| 12.     | Power method   |  |  |
| 13.     | Least squares curve fit  |  |  |
| 14.     | Newton's interpolation formulae                                  |  |  |
| 15.     | Lagrangian interpolation,  |  |  |
| 16.     | Pade approximation   |  |  |
| 17.     | Cubic spline approximation                                       |  |  |
| 18.     | Integration formulae: Trapezoidal rule, Simpson's rule           |  |  |

| 19. | Ordinary Differential Equations: Initial Value Problems |
|-----|---|
| 20. | Explicit Adams-Bashforth technique                      |
| 21. | Implicit Adams-Moulton technique                        |
| 22. | Predictor-corrector technique                           |
| 23. | Runge-Kutta methods                                     |
| 24. | Stability of algorithms                                 |
| 25. | Boundary Value Problems: Finite difference technique,   |
| 26. | Orthogonal Collocation (OC), Shooting Techniques.       |
| 27. | Partial Differential Equations                          |
| 28. | Classification of PDE                                   |
| 29. | Finite difference technique-1                           |
| 30. | Finite difference technique-2                           |
| 31. | Finite difference technique-3                           |
| 32. | Method of lines   |
| 33. | Graphical representation of PDE                         |
| 34. | Orthogonal collocation                                  |
| 35. | Use of Spreadsheets                                     |
| 36. | MATLAB in Chemical Engineering-1                        |
| 37. | MATLAB in Chemical Engineering-2                        |
| 38. | MATLAB in Chemical Engineering-3                        |
| 39. | Case Studies  |
| 40. | Case Studies cont.                                      |

| Course<br>Code | <b>Course Title</b>                | Credits | Lecture | Tutorial | Practical | Studio |
|----------------|------------------------------------|---------|---------|----------|-----------|--------|
|                | Process                            |         |         |          |           |        |
| CHT-XX         | Integration and<br>Intensification | 4       | 3       | 0        | 2         | 0      |
|                | Intensification                    |         |         |          |           |        |

# PREREQUISITE: NIL

# **COURSE OBJECTIVE**

To understand the energy and mass targets in design of processes, and to focus on the working and application of intensified equipment and techniques that potentially lead to compact, safe, energy-efficient and environment-friendly sustainable processes.

### **COURSE OUTCOMES**

| CO1 | Learn the concept of pinch analysis, heat and mass integration.             |  |  |
|-----|---|--|--|
| CO2 | Analyze and design heat exchanger networks.                                 |  |  |
|     | Understand the fundamentals of process intensification.                     |  |  |
| CO3 | Use of process intensification for separation and multifunctional reactors. |  |  |

### **COURSE ASSESSMENT**

The Course Assessment (culminating to the final grade), will be made up of the following four components;

| S. No. | Component                                    | Weightage |
|--------|--|-----------|
|        | Weekly Submissions/assignments, Quiz(s), and | 20%       |
| a)     | Attendance                                   |           |
| b)     | Mid-term examination                         | 20%       |
| c)     | Practical Examination                        | 20%       |
| d)     | End Semester Examination                     | 40%       |

# **COURSE CONTENTS**

Unit I- Introduction: Process integration, Role of thermodynamics in process design, Concept of pinch technology and its application. Heat exchanger networks: Heat exchanger networks analysis, Grand Composite curve (GCC), Maximum energy recovery (MER), Loop Breaking & Path Relaxation, Targeting of energy, area, number of units and cost, Computer aided tools (Hint, Aspen energy analyzer).

#### (No. of lectures- 8)

**Unit II- Network Integration:** Super targeting, Trading off energy against capital, Network for multiple utilities and multiple pinches, Heat integration of distillation column.

(No. of lectures- 8)

Unit III- Mass Integration: Concept of mass exchanger networks, Concentration interval method, Composite curve method, Minimum mass separating agent and number of mass exchangers.

(No. of lectures- 8)

**Unit IV Concept of Process Intensification (PI):** Principles, Need of process Intensification, Micro-reactors, Micro-channel heat exchangers, Monolithic catalyst and reactors, Concept of HIGEE and rotating contactors, Hydrodynamic cavitation.

(No. of lectures- 8)

Unit V- Multifunctional Reactors and Hybrid Separations: Concept and principles of Distillation, Extraction, Absorption, Adsorption, Integration of reaction, heat and mass transfer, fermentation-pervaporation, reactive distillation, membrane distillation, Membrane reactors etc. (No. of lectures- 8)

# TEXT BOOKS/ REFERENCE BOOKS (Title, Authors, Publisher, & Year):-

- 1. Linnhoff, D.W., User Guide on Process Integration for the Efficient Use of Energy, Institution of Chemical Engineers, 1994.
- 2. Smith, R., Chemical Process Design and Integration, John Wiley & Sons 2005
- 3. Stankiewicz, A., and Moulijn. J. A., Re-engineering the Chemical Processing Plant: Process Intensification, Marcel Dekker, Inc., New York 2004.
- 4. Shenoy, V. U., Heat Exchanger network synthesis, Gulf Publishing 1965.
- 5. Kumar, A., Chemical Process Synthesis and Engineering Design, Tata McGraw Hill 1977.
- 6. Mizrahi, J., Developing an Industrial Chemical Process: An Integrated Approach, CRC Press, 2002.

| Lecture | Topics to be covered   |  |  |  |
|---------|--|--|--|--|
| No.     |  |  |  |  |
| 1.      | Definition and scope of Process Integration, Historical development and  |  |  |  |
| 1.      | importance   |  |  |  |
| 2.      | Differences between conventional process design and PII  |  |  |  |
| 3.      | Role of thermodynamics in process design   |  |  |  |
| 4.      | Process Integration fundamentals, Concept of pinch technology and its application, Grand Composite curve (GCC), Maximum energy recovery (MER), |  |  |  |
| 5.      | Heat exchanger network synthesis,  |  |  |  |
| 6.      | Heat exchanger networks: Heat exchanger networks analysis  |  |  |  |
| 7.      | Matchmaking and trade-offs in HEN, Loop Breaking and Path Relaxation,  |  |  |  |
| 8.      | Targeting of energy, area, number of units and cost, Computer aided tools (Aspen energy analyzer).   |  |  |  |
| 9.      | Types of utilities and role of utilities in energy systems, Importance of multiple utilities   |  |  |  |
| 10.     | Network design for multiple utilities, modifying GCC to include multiple<br>utility levels, Utility placement strategies                       |  |  |  |
| 11.     | Multiple Pinches – Concepts and Challenges, Causes of multiple pinches,<br>Types of multiple pinches,  |  |  |  |
| 12.     | Impact on energy targeting, Identification and characterization of multiple pinches  |  |  |  |
| 13.     | Super targeting, Trading off energy against capital,   |  |  |  |
| 14.     | Heat integration of distillation column.   |  |  |  |

| 15. | Utility Systems Integration, Steam and power system integration,             |  |  |  |
|-----|--|--|--|--|
|     | Combined heat and power (CHP) systems  |  |  |  |
| 16. | Integration of both multiple utilities and multiple pinches, Trade-offs      |  |  |  |
|     | between utility costs and capital costs, Software tools for integration      |  |  |  |
| 17. | Concepts of mass exchange networks,  |  |  |  |
| 18. | Sources and sinks, Process pinch vs. mass pinch concept                      |  |  |  |
| 19. | Composite Curves and Pinch Analysis, Construction of mass composite          |  |  |  |
| 17. | curves, identifying mass pinch points  |  |  |  |
| 20. | Graphical methods for network targeting,                                     |  |  |  |
| 21. | Minimum mass separating agent (MSA) and number of mass exchangers            |  |  |  |
| 21. | requirement  |  |  |  |
| 22. | Targeting Techniques-source-sink matching, minimum utility targeting         |  |  |  |
| 23. | Algebraic targeting procedures and Concentration interval method             |  |  |  |
| 24. | Mass exchanger units: absorber, stripper, membrane, etc.                     |  |  |  |
| 25. | Process Intensification Fundamentals, Need of process Intensification        |  |  |  |
|     | Definition and drivers of PI, Types of process intensification: Spatial,     |  |  |  |
| 26. | temporal, functional, thermodynamic  |  |  |  |
| 27. | Technologies for process intensification                                     |  |  |  |
| 27. | Intensified Reactors- Microreactors, Spinning disc reactors (SDRs),          |  |  |  |
| 28. | Monolithic and structured reactors.  |  |  |  |
|     | )  |  |  |  |
| 29. | Membrane reactors: concept and applications                                  |  |  |  |
| 30. | Reactive distillation and reactive extraction, Applications in petrochemical |  |  |  |
| 50. | and pharmaceutical industries  |  |  |  |
| 31. | Heat and Mass Transfer Intensification,                                      |  |  |  |
|     | Compact heat exchangers, Heat pipes and thermosyphons, Intensification       |  |  |  |
| 32. | of absorption and stripping columns  |  |  |  |
|     | Separation Process Intensification, Dividing wall columns, Membrane-         |  |  |  |
| 33. |  |  |  |  |
|     | based separations,   |  |  |  |
| 34. | Concept and principles of Distillation, Extraction, Absorption, Adsorption   |  |  |  |
| 35. | Integration of reaction, heat and mass transfer                              |  |  |  |
| 36. | Hybrid separation techniques   |  |  |  |
| 37. | Fermentation-pervaporation,  |  |  |  |
| 38. | Reactive distillation,   |  |  |  |
| 39. | Membrane distillation and reactors   |  |  |  |
| 40  | Industrial Applications and Case Studies, PI in chemical, pharmaceutical,    |  |  |  |
| 40. | food, and energy sectors.  |  |  |  |
| L   |  |  |  |  |

| Course<br>Code | Course Title                               | Credits | Lecture | Tutorial | Practical | Studio |
|----------------|--|---------|---------|----------|-----------|--------|
| CHT-XX         | Process Safety<br>and Hazard<br>Management | 4       | 3       | 0        | 2         | 0      |

### PREREQUISITE: NIL

# **COURSE OBJECTIVE**

To deliver a broad level of risk identification and management in process plant integrity management.

# **COURSE OUTCOMES**

| CO1 | Understand the fundamental principles underlying safety and risk management    |
|-----|--|
| CO2 | Understand the toxicology, fire & explosion hazards                            |
| CO3 | Establish expertise relevant to the practice of safety and risk management and |
|     | undertake a Hazard and Operability Study (HAZOP)                               |

#### **COURSE ASSESSMENT**

The Course Assessment (culminating to the final grade), will be made up of the following four components;

| S. No. | Component   | Weightage |
|--------|---|-----------|
| a)     | Weekly Submissions/assignments, Quiz(s), and Attendance | 20%       |
| b)     | Mid-term examination                                    | 20%       |
| c)     | Practical Examination                                   | 20%       |
| d)     | End Semester Examination                                | 40%       |

#### **COURSE CONTENTS**

**Unit I- Introduction:** Origin of process hazards, Laws Codes, Standards, Case Histories, Properties of Chemicals, Health hazards of industrial substances, Personal Protective equipment.

#### (No. of lectures- 8)

**Unit II- Toxicology:** Toxic materials and their properties, effect of dose and exposure time, relationship and predictive models for response, Threshold value and its definitions, material safety data sheets, industrial hygiene evaluation.

#### (No. of lectures- 5)

Unit III- Industrial Hygiene: Government Regulations, Industrial Hygiene identification, evaluating worker exposure to dust, noise, toxic vapor and volatile toxicants. Industrial hygiene control techniques.

### (No. of lectures-7)

**Unit IV Fire and explosion:** Fire and explosion hazards causes of fire and preventive methods. Flammability characteristics of chemical, fire and explosion hazard, rating of process plant. Propagation of fire and effect of environmental factors, ventilation, dispersion, purifying and sprinkling, safety and relief valves.

(No. of lectures- 7)

Unit V- Hazards Identification: Process Hazards checklists, Hazards surveys, hazards and operability studies, safety reviews.

(No. of lectures- 6)

**Unit VI - Hazard Assessment:** Failure distribution, failure data analysis, modeling for safety, safety training, emergency planning and disaster management, case studies

(No. of lectures- 7)

# TEXT BOOKS/ REFERENCE BOOKS (Title, Authors, Publisher, & Year):-

- 1. Crawl D.A. and Louvar J.A., "Chemical Process Safety Fundamentals with Applications," 4 th Ed., Prentice Hall, 2020.
- 2. Lees, F. P., "Loss Prevention in Process Industries", Vol.1 and 2, 4th Ed., Butterworth, 2012.
- 3. Wentz, C.A., "Safety Health and Environmental Protection," McGraw Hill, 1998.

| Lecture<br>No. | Topics to be covered   |  |  |
|----------------|--|--|--|
| 1.             | Introduction: Origin of process hazards  |  |  |
| 2.             | Laws Codes   |  |  |
| 3.             | Standards  |  |  |
| 4 & 5          | Case Histories   |  |  |
| 6.             | Properties of Chemicals  |  |  |
| 7.             | Health hazards of industrial substances  |  |  |
| 8.             | Personal Protective equipment  |  |  |
| 9.             | <b>Toxicology:</b> Toxic materials and their properties, Effect of dose and exposure time    |  |  |
| 10.            | Relationship and predictive models for response  |  |  |
| 11.            | Threshold value and its definitions  |  |  |
| 12.            | Material safety data sheets  |  |  |
| 13.            | Industrial hygiene evaluation  |  |  |
| 14.            | Industrial Hygiene: Government Regulations   |  |  |
| 15.            | Industrial Hygiene identification  |  |  |
| 16 to 19       | evaluating worker exposure to dust, noise, toxic vapor and volatile toxicants.               |  |  |
| 20             | Industrial hygiene control techniques  |  |  |
| 21             | <b>Fire and explosion:</b> Fire and explosion hazards causes of fire and preventive methods. |  |  |
| 22             | Flammability characteristics of chemical   |  |  |
| 23             | Fire and explosion hazard  |  |  |
| 24             | Rating of process plant  |  |  |
| 25             | Propagation of fire and effect of environmental factors, ventilation,                        |  |  |
| 26             | Dispersion, purifying and sprinkling,  |  |  |

| 27      | Safety and relief valves                           |
|---------|--|
| 28      | Hazards Identification: Process Hazards checklists |
| 29 & 30 | Hazards surveys                                    |
| 31 & 32 | Hazards and operability studies                    |
| 33      | Safety reviews                                     |
| 34      | Hazard Assessment: Failure distribution            |
| 35      | Failure data analysis                              |
| 36      | Safety training                                    |
| 37      | Modeling for safety,                               |
| 38      | Emergency planning and disaster management         |
| 39 & 40 | Case studies                                       |

| Course<br>Code | Course Title               | Credits | Lecture | Tutorial | Practical | Studio |
|----------------|----------------------------|---------|---------|----------|-----------|--------|
| CHT-XX         | Biochemical<br>Engineering | 4       | 3       | 0        | 2         | 0      |

# PREREQUISITE: NIL

#### **COURSE OBJECTIVE**

To impart the knowledge of enzyme kinetics, cell growth and application of the same for biochemical processes.

# **COURSE OUTCOMES**

| CO1 | Understand the role of Chemical Engineers in bioprocess industries.               |
|-----|---|
| CO2 | Understand concept of enzyme and its working, cell growth kinetics and inhibition |
|     | kinetics.   |
| CO3 | Design of downstream equipment for product separation.                            |
| CO4 | Design of bioreactor/ fermenter   |

#### **COURSE ASSESSMENT**

The Course Assessment (culminating to the final grade), will be made up of the following four components;

| S. No. | Component   | Weightage |
|--------|---|-----------|
| a)     | Weekly Submissions/assignments, Quiz(s), and Attendance | 20%       |
| b)     | Mid-term examination                                    | 20%       |
| c)     | Practical Examination                                   | 20%       |
| d)     | End Semester Examination                                | 40%       |

#### **COURSE CONTENTS**

Unit I- Introduction: Interaction of chemical engineering principles with biological sciences. Life processes, unit of living system, microbiology, reaction in living systems, Chemicals of Life.

#### (No. of lectures- 9)

**Unit II- Biocatalysts:** Enzyme Kinetics, Mechanism and Inhibition models, Immobilized Enzymes-Methods, Kinetics and diffusion limitations.

#### (No. of lectures- 8)

Unit III- Sterilization: Sterilization of media and air, sterilization equipment, batch and continuous sterilize design.

#### (No. of lectures- 5)

**Unit IV- Cell Growth** - kinetic models of microbial growth and product formation, Stoichiometry of cell growth. Fermenter types; Modeling of batch and continuous fermenter. Bioreactor design, mixing phenomena in bioreactors.

Fermentation: Fermentation mechanisms and kinetics.

#### (No. of lectures- 9)

**Unit V- Post Fermentation Techniques:** Biochemical product recovery and separation. Membrane separation process: reverse osmosis, dialysis, ultrafiltration; Chromatographic methods: adsorption chromatography, gel filtration, affinity chromatography etc. Electro-kinetic separation: electro-dialysis, electrophoresis.

#### (No. of lectures- 9)

#### TEXT BOOKS/ REFERENCE BOOKS (Title, Authors, Publisher, & Year):-

- 1. Shuler, M.L. and Kargi, "Bioprocess Engineering Basic Concepts," 2<sup>nd</sup> Ed., Prentice Hall of India, New Delhi, 2001.
- 2. Bailey &Ollis, Biochemical Engg. Fundamentals, 2<sup>nd</sup> Ed. McGraw Hill, 2007.
- 3. Dubey R.C., "A Textbook of Biotechnology", 5th Ed. S. Chand and Co., New Delhi, 2014.
- 4. Schugerl, K. and Bellgardt, K. V., Bioreaction Engineering: Modeling and Control, Springer Verlag, Heidelberg, 2011.
- 5. Doran P., Bioprocess Engineering Principles, 2nd Ed. Academic Press, NewYork, 2012.
- 6. Blanch H. W. and Clark D. S., Biochemical Engineering, 2nd Ed. Dekker, NewYork, 1997.

| Lecture<br>No. | Topics to be covered  |  |  |  |  |  |  |
|----------------|---|--|--|--|--|--|--|
| 1 & 2          | Interaction of chemical engineering principles with biological sciences       |  |  |  |  |  |  |
| 3.             | Interaction of chemical engineering principles with biological sciences, cont |  |  |  |  |  |  |
| 4.             | Unit of living system   |  |  |  |  |  |  |
| 5.             | Unit of living system, cont   |  |  |  |  |  |  |
| 6.             | Microbiology  |  |  |  |  |  |  |
| 7.             | Microbiology, cont  |  |  |  |  |  |  |
| 8.             | Reaction in living systems,   |  |  |  |  |  |  |
| 9.             | Chemicals of Life   |  |  |  |  |  |  |
| 10.            | Enzyme Kinetics   |  |  |  |  |  |  |
| 11.            | Enzyme Kinetics, cont   |  |  |  |  |  |  |
| 12.            | Mechanism and Inhibition models   |  |  |  |  |  |  |
| 13.            | Mechanism and Inhibition models, cont   |  |  |  |  |  |  |
| 14.            | Immobilized Enzymes-Methods   |  |  |  |  |  |  |
| 15.            | Immobilized Enzymes-Methods, cont   |  |  |  |  |  |  |
| 16.            | Kinetics and diffusion limitations  |  |  |  |  |  |  |
| 17.            | Kinetics and diffusion limitations, cont                                      |  |  |  |  |  |  |
| 18.            | Sterilization of media and air  |  |  |  |  |  |  |
| 19.            | Sterilization equipment   |  |  |  |  |  |  |
| 20.            | Batch and continuous sterilize design   |  |  |  |  |  |  |
| 21.            | Batch and continuous sterilize design, cont                                   |  |  |  |  |  |  |
| 22.            | Batch and continuous sterilize design, cont                                   |  |  |  |  |  |  |
| 23.            | Kinetic models of microbial growth and product formation                      |  |  |  |  |  |  |
| 24.            | Stoichiometry of cell growth  |  |  |  |  |  |  |
| 25.            | Fermenter types: Modeling of batch and continuous fermenter                   |  |  |  |  |  |  |
| 26.            | Fermenter types: Modeling of batch and continuous fermenter, cont             |  |  |  |  |  |  |
| 27.            | Bioreactor design, mixing phenomena in bioreactors                            |  |  |  |  |  |  |

| 28.      | Bioreactor design, mixing phenomena in bioreactors, cont      |
|----------|---|
| 29 to 31 | Fermentation: Fermentation mechanisms and kinetics            |
| 32.      | Biochemical product recovery and separation                   |
| 33.      | Reverse osmosis   |
| 34.      | Dialysis  |
| 35.      | Ultrafiltration   |
| 36.      | Chromatographic methods: adsorption chromatography            |
| 37.      | Gel filtration, affinity chromatography                       |
| 38 to 40 | Electro-kinetic separation: electro-dialysis, electrophoresis |

| Course<br>Code | Course Title           | Credits | Lecture | Tutorial | Practical | Studio |
|----------------|------------------------|---------|---------|----------|-----------|--------|
| CHTXX          | Statistical<br>Methods | 4       | 3       | 0        | 2         | 0      |

### PREREQUISITE: NIL

### **COURSE OBJECTIVE**

To provide the fundamentals of experimental designs, analysis tools and techniques, interpretation and applications.

### **COURSE OUTCOMES**

| CO1 | The fundamentals of experiments and basic statistics, including ANOVA and |
|-----|---|
|     | regression  |
| CO2 | Application of statistical models in analysing experimental data          |
| CO3 | Experimental design and RSM to optimize the response of interest from an  |
|     | experiment  |
| CO4 | Use of statistical software   |

### **COURSE ASSESSMENT**

The Course Assessment (culminating to the final grade), will be made up of the following four components;

| S. No. | Component   | Weightage |
|--------|---|-----------|
| a)     | Weekly Submissions/assignments, Quiz(s), and Attendance | 20%       |
| b)     | Mid-term examination                                    | 20%       |
| c)     | Practical Examination                                   | 20%       |
| d)     | End Semester Examination                                | 40%       |

#### **COURSE CONTENTS**

Unit I- Introduction to design and analysis of experiments: Basic concepts and applications, Basic statistics, Analysis of Variance (ANOVA), Regression techniques, Hypothesis testing in multiple regression, Confidence intervals in multiple regression

(No. of lectures- 10)

**Unit II- Experimental designs**: Randomized complete block design (RCBD), Variants of RCBD such as Latin Square, central composite design, BBD etc.

(No. of lectures- 8)

**Unit III- Experimental designs**: Full factorial experiments, 2k factorial experiments, Fractional factorial experiments, 2k-p factorial experiments

(No. of lectures- 8)

Unit IV- Response surface methodology: Response surface methodology (RSM), the method of Steepest Ascent, Experimental designs for fitting Response Surfaces, Designs for

fitting the First-Order Model, Designs for fitting the Second-Order Model, and Evolutionary operation.

(No. of lectures- 8)

Unit V- Introduction to statistical softwares

(No. of lectures- 6)

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### TEXT BOOKS/ REFERENCE BOOKS (Title, Authors, Publisher, & Year):-

- 1. Montgomery, D. C. Design and Analysis of Experiments, Wiley 2019
- 2. Krishnaiah, K.; Shahabudeen, P. Applied Design of Experiments and Taguchi Methods, Prentice Hall of India 2012
- 3. Panneerselvam, R. Design and Analysis of Experiments, Prentice Hall of India 2012
- 4. Holman, J.P. Experimental Methods for Engineers", McGrawHill, Singapore 2011
- 5. Box, G. E. P.; Stuart Hunter, J.; Hunter, W. G. Statistics for Experimenters: Design, Innovation, and Discovery, Wiley 2005

| Lecture | Topics to be covered                               |  |  |  |  |
|---------|--|--|--|--|--|
| No.     |  |  |  |  |  |
| 1.      | Introduction to design and analysis of experiments |  |  |  |  |
| 2.      | Basic concepts and applications                    |  |  |  |  |
| 3.      | Basic statistics                                   |  |  |  |  |
| 4.      | Several statistical formulas                       |  |  |  |  |
| 5.      | Analysis of Variance (ANOVA)                       |  |  |  |  |
| 6.      | Regression techniques                              |  |  |  |  |
| 7.      | Linear and non-linear model fitting                |  |  |  |  |
| 8.      | Hypothesis testing in multiple regression          |  |  |  |  |
| 9.      | Confidence intervals in multiple regression        |  |  |  |  |
| 10.     | Advanced statistical techniques                    |  |  |  |  |
| 11.     | Experimental designs-1                             |  |  |  |  |
| 12.     | Experimental designs for different processes       |  |  |  |  |
| 13.     | Randomized complete block design (RCBD)            |  |  |  |  |
| 14.     | Variants of RCBD                                   |  |  |  |  |
| 15.     | Latin Square methods                               |  |  |  |  |
| 16.     | Central composite design                           |  |  |  |  |
| 17.     | BBD  |  |  |  |  |
| 18.     | Other design models                                |  |  |  |  |
| 19.     | Experimental designs                               |  |  |  |  |
| 20.     | Full factorial experiments                         |  |  |  |  |
| 21.     | 2k factorial experiments                           |  |  |  |  |
| 22.     | Fractional factorial experiments                   |  |  |  |  |
| 23.     | 2k-p factorial experiments                         |  |  |  |  |
| 24.     | Statistical formulas related to factorial design   |  |  |  |  |
| 25.     | Comparison with different models                   |  |  |  |  |
| 26.     | Selection of best models                           |  |  |  |  |
| 27.     | Response surface methodology (RSM)                 |  |  |  |  |
| 28.     | The method of Steepest Ascent                      |  |  |  |  |
| 29.     | Experimental designs for fitting Response Surfaces |  |  |  |  |

| 30. | Designs for fitting the First-Order Model                     |
|-----|---|
| 31. | Designs for fitting the Second-Order Model                    |
| 32. | Comparison with different models                              |
| 33. | Selection of best models                                      |
| 34. | Evolutionary operation  |
| 35. | Introduction to statistical softwares                         |
| 36. | Statistical softwares-1                                       |
| 37. | Statistical softwares-2                                       |
| 38. | Statistical softwares-3                                       |
| 39. | Statistical softwares-4                                       |
| 40. | Comparison and selection of best models with different models |

| Course<br>Code | Course Title                           | Credits | Lecture | Tutorial | Practica<br>l | Studio |
|----------------|--|---------|---------|----------|---------------|--------|
| CHTXX          | AI and ML in<br>Process<br>Engineering | 4       | 3       | 0        | 2             | 0      |

### **PREREQUISITE:** NIL

# **COURSE OBJECTIVE**

To provide comprehensive knowledge of various AI and ML techniques and their applications in chemical engineering problems. To implement machine learning models using programming languages and tools such as Python, TensorFlow, and Scikit-learn.

### **COURSE OUTCOMES**

| CO1 | Understand the fundamentals of AI and ML   |
|-----|--|
| CO2 | Integrate chemical engineering domain knowledge into AI/ML solutions whereby making students equipped for in-demand careers. |
| CO3 | Design and implement ML models such as regression, regularization methods, decision tree, Naïve-Bayes.                       |
| CO4 | Design and implement ML models such as support vector machine, neural networks, etc.   |
| CO5 | Develop problem solving skills in Python, Tensorflow, Keras, sci-kit learn   |

# **COURSE ASSESSMENT**

The Course Assessment (culminating to the final grade), will be made up of the following four components;

| S. No. | Component   | Weightage |
|--------|---|-----------|
| a)     | Weekly Submissions/assignments, Quiz(s), and Attendance | 20%       |
| b)     | Mid-term examination                                    | 20%       |
| c)     | Practical Examination                                   | 20%       |
| d)     | End Semester Examination                                | 40%       |

#### **COURSE CONTENTS**

**Unit I-** Introduction to Artificial Intelligence (AI) and Machine Learning (ML); Types of learning problems: Supervised, Unsupervised, Semisupervised, Overview of optimization techniques: An introduction to Python programming language, list, tuples, set, dictionary. Libraries such as Pandas, NumPy, matplotlib, sklearn.

(No. of lectures- 8)

**Unit II-** Optimization technique such as Gradient Descent method: Simple linear regression, multiple linear regression, Regularization methods (Ridge, Lasso, ElasticNet regression).

(No. of lectures- 8)

Unit III- Logistic regression, K-Nearest Neighbours algorithm, Decision Trees, Random Forest,Naïve Bayes Classifier. (No. of lectures-8) Unit IV- Support Vector Machine, Neural Networks: Single layer neural network, Multilayer neural network, Use of Tensorflow and Keras libraries. (No. of lectures-8)

Unit V- Data Preprocessing, Principal Component Analysis, KMeans cluster analysis, ARIMA model.

(No. of lectures- 8)

# TEXT BOOKS/ REFERENCE BOOKS (Title, Authors, Publisher, & Year):-

- 1. Géron, A. (2023), Hands-On Machine Learning with Scikit-Learn, Keras, and TensorFlow, 3<sup>rd</sup> edition, O'Reilly Media, Inc. 2023
- 2. Raschka, S., & Mirjalili, V., Python machine learning: Machine learning and deep learning with Python, scikit-learn, and TensorFlow 2. Packt publishing ltd. 2019
- 3. Pradhan, M., Kumar, U.D., (2019), Machine Learning using Python, Wiley India Pvt. Ltd. 2019
- 4. Grus, J. (2019), Data Science from Scratch, 2<sup>nd</sup> edition, O'Reilly Media, Inc. 2019
- 5. Müller, A. C., Gudio, Introduction to Machine Learning with Python, O'Reilly Media, Inc., 2018

| Lecture | Topics to be covered   |
|---------|--|
| No.     |  |
| 1.      | Introduction to Artificial Intelligence (AI) and Machine Learning (ML) |
| 2.      | Introduction to Machine Learning (ML)                                  |
| 3.      | Types of learning problems: Supervised, Unsupervised, Semisupervised.  |
| 4.      | Overview of optimization techniques                                    |
| 5.      | An introduction to Python programming language                         |
| 6.      | List, tuples, set and dictionary                                       |
| 7.      | Libraries such as Pandas and NumPy                                     |
| 8.      | Libraries such as matplotlib and sklearn.                              |
| 9.      | Optimization techniques  |
| 10.     | Gradient Descent method  |
| 11.     | Simple linear regression   |
| 12.     | Multiple linear regression   |
| 13.     | Regularization methods   |
| 14.     | Ridge methods  |
| 15.     | Lasso methods  |
| 16.     | ElasticNet regression methods  |
| 17.     | Logistic regression-1  |
| 18.     | Logistic regression-2  |
| 19.     | K-Nearest Neighbours algorithm   |
| 20.     | Decision Trees   |
| 21.     | Random Forest  |
| 22.     | Naïve Bayes classifier   |
| 23.     | Other models   |
| 24.     | Sophisticated models   |
| 25.     | Support Vector Machine   |
| 26.     | Neural Networks  |
| 27.     | Single layer neural network  |
| 28.     | Multilayer neural network  |

| 29. | Use of Tensorflow-1            |
|-----|--------------------------------|
| 30. | Use of Tensorflow-2            |
| 31. | Use of Keras libraries-1       |
| 32. | Use of Keras libraries-2       |
| 33. | Data Preprocessing-1           |
| 34. | Data Preprocessing-2           |
| 35. | Principal Component Analysis-1 |
| 36. | Principal Component Analysis-2 |
| 37. | KMeans cluster analysis-1      |
| 38. | KMeans cluster analysis-2      |
| 39. | ARIMA model                    |
| 40. | Others models for AI           |

| Course<br>Code | Course Title               | Credits | Lecture | Tutorial | Practical | Studio |
|----------------|----------------------------|---------|---------|----------|-----------|--------|
| CHT-XX         | Advanced<br>Thermodynamics | 4       | 3       | 0        | 2         | 0      |

# **PREREQUISITE:** NIL

#### **COURSE OBJECTIVE**

To provide concepts of solution thermodynamics for multicomponent systems.

# **COURSE OUTCOMES**

| CO1 | Able to understand intermolecular forces and relate to macroscopic       |
|-----|--|
|     | thermodynamic properties.  |
| CO2 | Differentiate between ideal and non-ideal thermodynamic behavior in both |
|     | pure substances and mixtures.  |
| CO3 | Explain phase equilibria for multicomponent systems and understand the   |
|     | thermodynamics properties of mixtures and solutions.                     |
| CO4 | Evaluate and apply different methods/assumptions for performing phase    |
|     | equilibrium calculations and explain multi-reaction equilibria           |

### **COURSE ASSESSMENT**

The Course Assessment (culminating to the final grade), will be made up of the following four components;

| S. No. | Component                                    | Weightage |
|--------|--|-----------|
|        | Weekly Submissions/assignments, Quiz(s), and | 20%       |
| a)     | Attendance                                   |           |
| b)     | Mid-term examination                         | 20%       |
| c)     | Practical Examination                        | 20%       |
| d)     | End Semester Examination                     | 40%       |

# **COURSE CONTENTS**

**Unit I- Review of Classical Thermodynamics:** Properties of pure fluids, Thermo Properties from Volumetric Data, Equations of State, Generalized correlations.

(No. of lectures- 6)

Unit II- Intermolecular Interactions and Corresponding State Theory: Origin of interactions (Permanent, induced and instantaneous dipoles), Intermolecular forces and potential energy functions, Corresponding states theory.

Unit III- Thermodynamic Properties of Mixtures: Mixtures, partial molar properties, Chemical potential, Gibbs Duhems equations, Property changes on mixing, Fugacity in gas mixtures-Virial and Cubic EOS, corresponding states, fugacities in liquid mixures, fugacities in liquid mixures (electrolyte solution) Excess Functions in Liquid Mixtures, Models for Excess Gibbs energy. (No. of lectures-12) **Unit iv- Phase Equilibria:** Multiphase Multicomponent phase equilibrium, VLE/SLE/LLE/VLLE, Solubility of gases in liquids, solubility of solids in liquids.

(No. of lectures- 6)

**Unit V- Chemical Equilibrium and molecular simulation:** Combined phase and Reaction equilibrium, Introduction to Molecular Simulation.

(No. of lectures- 6)

### TEXT BOOKS/ REFERENCE BOOKS (Title, Authors, Publisher, & Year):-

- 1. J.M. Prausnitz, R.M. Lichtenthaler and E.G. Azevedo, Molecular Thermodynamics of Fluid Phase Equilibria,3rd edition, Prentice Hall Inc., New Jersey, 1999.
- 2. J.M. Smith. H.C. Van Ness and M.M.Abott, Introduction to Chemical Engineering Thermodynamics, 8th edition, McGraw Hill International edition, 2018.
- 3. S. I. Sandler, Chemical, Biochemical, and Engineering Thermodynamics, 5th Edition, John Wiley & Sons, Inc., 2017. ISBN: 978-1-119-32128-6, 2017.
- 4. B. E. Poling, J. M., Prausnitz, J. P. O'Connell, The Properties of Gases and Liquids, 5th edition, McGraw Hill, 2001.
- 5. J.W. Tester and M. Modell, Thermodynamics and Its Applications, 3rd ed., Prentice Hall, NJ, 1997.

| Lecture<br>No. | Topics to be covered  |
|----------------|---|
| 1.             | Review of Classical Thermodynamics: Properties of pure fluids   |
| 2.             | Thermo Properties from Volumetric Data  |
| 3 & 4          | Equations of State  |
| 5&6            | Generalized correlations  |
| 7.             | <b>Intermolecular Interactions and Corresponding State Theory:</b> Origin of interactions               |
| 8 to 10        | Permanent induced and instantaneous dipoles   |
| 11 & 12        | Intermolecular forces   |
| 13 & 14        | potential energy functions  |
| 15 & 16        | Corresponding states theory   |
| 17 & 18        | <b>Thermodynamic Properties of Mixtures:</b> Mixtures, partial molar properties                         |
| 19             | Chemical potential  |
| 20             | Gibbs Duhems equations,   |
| 21 & 22        | Property changes on mixing, Fugacity in gas mixtures-Virial and Cubic EOS                               |
| 23 to 25       | corresponding states, fugacities in liquid mixures, fugacities in liquid mixures (electrolyte solution) |
| 26             | Excess Functions in Liquid Mixtures   |
| 27 & 28        | Models for Excess Gibbs energy  |
| 29             | Phase Equilibria: Multiphase Multicomponent phase equilibrium   |
| 30 to 32       | VLE/SLE/LLE/VLLE  |
| 33 & 34        | Solubility of gases in liquids  |
| 35 & 36        | solubility of solids in liquids   |
| 37 & 38        | <b>Chemical Equilibrium and molecular simulation:</b> Combined phase and Reaction equilibrium           |
| 39 & 40        | Introduction to Molecular Simulation  |

| Course<br>Code | Course Title                                   | Credits | Lecture | Tutorial | Practical | Studio |
|----------------|--|---------|---------|----------|-----------|--------|
| CHT-XX         | Clean<br>Technologies for<br>Pollution Control | 4       | 3       | 0        | 2         | 0      |

# PREREQUISITE: NIL

# **COURSE OBJECTIVE**

To provide concepts of water and air pollution, related legislation and technologies for pollution abatement.

# **COURSE OUTCOMES**

| CO1 | Quantify and analyze the pollution load   |
|-----|---|
| CO2 | Analyze/design of suitable treatment operation for wastewater                                   |
| CO3 | Model the atmospheric dispersion of air pollutants and design of air pollution control devices. |
| CO4 | Gained knowledge of the Environmental legislation and standards                                 |

# **COURSE ASSESSMENT**

The Course Assessment (culminating to the final grade), will be made up of the following four components;

| S. No. | Component   | Weightage |
|--------|---|-----------|
| a)     | Weekly Submissions/assignments, Quiz(s), and Attendance | 20%       |
| b)     | Mid-term examination                                    | 20%       |
| c)     | Practical Examination                                   | 20%       |
| d)     | End Semester Examination                                | 40%       |

# **COURSE CONTENTS**

Unit I- Introduction: Sources of water, air and land pollution and socioeconomic impacts, Concept of EIA, Legislation and standards.

#### (No. of lectures- 6)

**Unit II- Water Pollution:** Surface water quality parameters, Dissolved Oxygen balance model and Oxygen sag curve, Wastewater Treatment Plant design: Physical unit operations, disinfection, adsorption, Aerobic and anaerobic biological treatment processes, Activated sludge reactor design, anaerobic reactors design, Trickling filter, Bio-tower, UASB.

(No. of lectures- 14)

Unit III- Advanced wastewater treatment technology: electro-chemical treatment methods, advanced oxidation processes, ion exchange, membrane technology etc.

(No. of lectures- 8)

**Unit IV Air Pollution:** Air pollution meteorology, plume and its behavior, Air quality modeling for point, line and area sources, Dispersion modeling for short and tall stacks for short and long distances, Monitoring of air pollutants. Air Pollution abatement technologies and systems for particulate matter and gaseous constituents.

#### (No. of lectures-12)

#### TEXT BOOKS/ REFERENCE BOOKS (Title, Authors, Publisher, & Year):-

- 1. Peavy, H. S., Rowe, D. R., Tchobanoglous, G., Environmental Engineering, McGraw Hill, 1995.
- 2. Sincero, P., and Sincero, G.A., Environmental Engineering: A Design Approach, Prentice Hall, 1996.
- 3. Masters, G.M., Introduction to Environmental Engineering and Science, Prentice Hall, 2006
- 4. Metcalf & Eddy, Inc., Wastewater Engineering: Treatment and Reuse, 4<sup>th</sup> ed., Tata McGraw Hill, 2003.
- 5. Arceivala S.J. and Asolekar S.R., Wastewater Treatment for Pollution Control and Reuse, 3rd Ed., Tata McGraw Hill, 2007.

| Lecture | Topics to be covered   |
|---------|--|
| No.     |  |
| 1.      | Introduction: Sources of water, air and land pollution and                   |
| 2.      | Socioeconomic impacts  |
| 3.      | Concept of EIA   |
| 4.      | Legislation  |
| 5.      | Legislation Cont.  |
| 6.      | Standards  |
| 7.      | Water Pollution: Surface water quality parameters                            |
| 8.      | water quality parameters Cont.   |
| 9.      | water quality parameters Cont.   |
| 10.     | Dissolved Oxygen balance model   |
| 11.     | Oxygen sag curve   |
| 12.     | Wastewater Treatment Plant design  |
| 13.     | Physical unit operations   |
| 14.     | Disinfection   |
| 15.     | Concept of Aerobic and anaerobic biological treatment processes              |
| 16.     | Activated sludge reactor design  |
| 17.     | Trickling filter   |
| 18.     | Bio-tower  |
| 19.     | Anaerobic reactors design  |
| 20.     | UASB   |
| 21.     | Advanced wastewater treatment technology: Advanced oxidation processes (AOP) |
| 22.     | Concept of AOP and Mechanism   |
| 23.     | Classification of AOP  |
| 24.     | Electro-chemical treatment methods- Electro-Oxidation                        |
| 25.     | Electro-Fenton   |

| 26.     | Ion exchange  |
|---------|---|
| 27.     | Membrane technology   |
| 28.     | Membrane technology cont.   |
| 29.     | Air Pollution: Source and classification.                                     |
| 30.     | Air pollution meteorology   |
| 31.     | Plume and its behavior  |
| 32.     | Air quality modeling for point source   |
| 33.     | Air quality modeling for line and area sources                                |
| 34.     | Dispersion modeling for short and tall stacks for short distances             |
| 35.     | Dispersion modeling for short and tall stacks for long distances              |
| 36.     | Monitoring of air pollutants  |
| 37 & 38 | Air Pollution abatement technologies and systems for particulate matter       |
| 39 & 40 | Air Pollution abatement technologies and systems for particulate matter cont. |